



100099

- a - Shift Plate Mounted on Side of Exhaust Manifold
- b - Combined Coolant Reservoir and Exhaust Elbow
- c - 4" (102mm) Heat Exchanger
- d - 4 Barrel Rochester Carburetor

Figure 9. MCM 488R



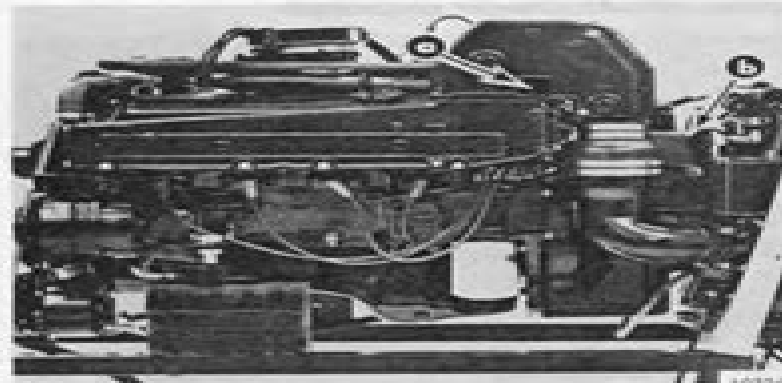
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- a - Exhaust Elbow Mounted On Aft End of Manifold
- b - Shift Plate At Back of Engine
- c - Conventional Ignition System

Figure 10. MCM 898/228/260



100113



100324

- a - Exhaust Elbow Mounted On Aft End of Manifold
- b - Mercury Marine Transmission

Figure 12. MCM 330



100112

- a - Exhaust Elbow Mounted In Center of Manifold
- b - Thunderbolt IV (HET) Ignition System
- c - Borg-Warner Transmission

Figure 13. MCM 330 (B-W)

- a - Exhaust Elbow Mounted In Center of Manifold
- b - Shift Plate On Side of Exhaust Elbow
- c - Thunderbolt IV (HET) Ignition System

Figure 11. MCM 898R/228R/260R

Mercruiser 470 Workshop Manual

**Thirumalaisamy P.
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