Experiment No.08

Objective

To study the different parts of CNC machining centre, CNC turning centre, their functions & types.

Theory

The term "machining center" describes almost any CNC milling and drilling machine that includes an automatic tool changer and a table that clamps the work piece in place. On a machining center, the tool rotates, but the work does not. The orientation of the spindle is the most fundamental defining characteristic of a machining center.

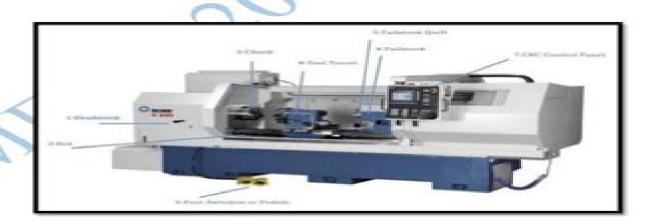
Difference between NC and CNC

Difference between NC and CNC is clarified in this experiment where NC is old technology and program is fed to the machine through magnetic tapes. NC has no storage memory while CNC is new technology and program is fed through computer

Codes

Generally G codes are writen in and performed by the CNC processor and operate the motion control part of the control, the M codes are MACHINE codes, these operate most of the basic electrical control functions such as Coolant, Tool changers, safety circuits etc., the M,S&T codes are written in a separate PLC processor, both processors usually communicate with each other over a common bus.

The tool changer and spindle are both configured to suit a particular machine specifics. CNC Turning



Mechanical Production Lab Manual

Connie Allen, Valerie Harper

Mechanical Production Lab Manual:

How to Produce Amateur Plays: A Practical Manual Barrett H. Clark, 2023-09-18 Barrett H Clark s How to Produce Amateur Plays A Practical Manual is a comprehensive guide that offers valuable insights into the intricacies of amateur dramatic productions. The book delves into the practical aspects of staging plays including detailed instructions on set design costume creation lighting sound and overall production management Clark's writing style is clear and concise making this manual a user friendly resource for aspiring playwrights directors and producers Set in the early 20th century the book is a valuable reflection of the theatrical practices and trends of the time providing a glimpse into the world of amateur theater production during that era Clark's expertise in the field shines through in his meticulous attention to detail and practical advice making this book a must read for anyone interested in amateur dramatics As a respected theater historian and playwright himself Barrett H Clark s How to Produce Amateur Plays is a timeless classic that continues to be a relevant and informative guide for theater enthusiasts of all levels **Laboratory Manual for Anatomy and Physiology Connie** Allen, Valerie Harper, 2020-12-10 Laboratory Manual for Anatomy Physiology 7th Edition contains dynamic and applied activities and experiments that help students both visualize anatomical structures and understand complex physiological topics Lab exercises are designed in a way that requires students to first apply information they learned and then critically evaluate it With many different format options available and powerful digital resources it s easy to customize this laboratory manual to best fit your course While the Laboratory Manual for Anatomy and Physiology is designed to complement the latest 16th edition of Principles of Anatomy Physiology it can be used with any two semester A P text **Laboratory Manual for Exercise Physiology** G. Gregory Haff, Charles Dumke, 2022-12-02 Laboratory Manual for Exercise Physiology Third Edition With HKPropel Access provides guided lab activities for in person or virtual settings that allow students to translate their scientific understanding of exercise physiology into practical applications

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