


CODE LIST OF M COMMANDS      ○:STANDARD    ☆:OPTION

M CODE	FUNCTION	ZL-15S		ZL-15SH		ZL-15SHC	
		MAIN	SUB	MAIN	SUB	MAIN	SUB
M00	PROGRAM STOP	○	○	○	○	○	○
M01	OPTIONAL STOP	○	○	○	○	○	○
M02	END OF PROGRAM	○	○	○	○	○	○
M03	NORMAL SPINDLE POSITION	○	○	○	○	○	○
M04	REVERSE SPINDLE POSITION	○	○	○	○	○	○
M05	SPINDLE STOP	○	○	○	○	○	○
M06	COOLANT PUMP ON	○	○	○	○	○	○
M08	COOLANT PUMP OFF	○	○	○	○	○	○
M10	ORICE CLAMP	○	○	○	○	○	○
M11	ORICE UNCLAMP	○	○	○	○	○	○
M13	NORMAL KILLING POSITION			○		○	
M14	REVERSE KILLING POSITION			○		○	
M17	NORMAL TARGET POSITION	○	○	○	○	○	○
M18	REVERSE TARGET POSITION	○	○	○	○	○	○
M19	SPINDLE ORIENTATION	☆	☆	○	☆	☆	☆
M20	SPINDLE ORIENTATION CANCEL	○	○	○	○	○	○
M23	CHANGING IN	○	○	○	○	○	○
M24	CHANGING OFF	○	○	○	○	○	○
M26	ID-POSITION CHECK ON	○	○	○	○	○	○
M28	ID-POSITION CHECK OFF	○	○	○	○	○	○
M30	RESET & REWIND	○	○	○	○	○	○
M31	INTERLOCK ID-POS ON	○	○	○	○	○	○
M32	INTERLOCK ID-POS OFF	○	○	○	○	○	○
M35	SYNCHRONOUS OPERATION IN		○		○		○
M36	SYNCHRONOUS OPERATION OFF		○		○		○

						TYPE	ZL-15S, SH, SHC
							OF S-O T T 80
						DATE	20 12 98
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# Mori Seiki Cnc Manual M Codes

**L Darling-Hammond**



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In a world driven by information and connectivity, the energy of words has become more evident than ever. They have the capability to inspire, provoke, and ignite change. Such is the essence of the book **Mori Seiki Cnc Manual M Codes**, a literary masterpiece that delves deep into the significance of words and their effect on our lives. Compiled by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we will explore the book's key themes, examine its writing style, and analyze its overall impact on readers.

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