

# PROGRAMMING MANUAL I

This manual is comprised of two books: PROGRAMMING  
MANUAL I and PROGRAMMING II.

## Applicable Model

MV-40M	SV-50
MV-40, 40/U	M-300L
MV-45, 45/U	M-300
MV-55, 55/U	M-400
MV-65, 65/U	M-25FV

## Applicable NC Unit

MSC-516  
MSC-518  
MSD-516  
MSD-518

Before starting operation, maintenance, or programming, carefully read the manuals supplied by Mori Seiki, the NC unit manufacturer, and equipment manufacturers so that you fully understand the information they contain.  
Keep the manuals carefully so that they will not be lost.

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# Mori Seiki Machining Center Operator Manual

**Association for Integrated  
Manufacturing Technology (U.S.).  
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