

# Syncrowave® 250 DX/350 LX TIG/Stick Welding Power Source

## Quick Specs



### Light Industrial Applications

Precision Metal Fabrication  
Maintenance and Repair  
Light and Heavy Manufacturing  
Aerospace  
Shipbuilding  
Tube and Pipe  
Automotive  
Vocational

### Processes

TIG (GTAW)  
Stick (SMAW)  
Pulsed TIG (GTAW-P)  
(Optional on 250 DX models)  
Air Carbon Arc (CAC-A)  
**250:** 3/16-in. maximum  
**350:** 1/4-in. maximum

### Input Power

1-Phase Power

**Amperage Range** 250: 3 – 310 350: 3 – 400

**Max. Open-Circuit Voltage** 80 VDC

**Rated Output** 250: 250 A at 30 VAC, 40% Duty Cycle  
200 A at 25 VAC, 60% Duty Cycle  
350: 350 A at 34 VAC, 40% Duty Cycle  
300 A at 32 VAC, 60% Duty Cycle

### Net Weight

**Standard** 250: 378 lb. (172 kg) 350: 496 lb. (225 kg)  
**TRX Series** 250: 478 lb. (217 kg) 350: 596 lb. (270 kg)



Standard Machine

See Page 2 for Additional Features

### Syncrowave Complete Package comes complete with:

- Syncrowave® power source
- Coolmate™ SCS cooler
- No. 37 timing gear
- TIG torch kit with accessories
- Remote foot control
- Four gallons of coolant

**AC balance control** provides adjustable oxide removal which is essential for creating the highest quality aluminum welds.

**Syncro Start™** allows the choice of Soft, Medium or Hot TIG starts based on the tungsten size and application.

**Digital welding meters** display both amperage and voltage for viewing of the actual and preset values for greater accuracy and repeatability in your welding procedure.

**High frequency** for non-contact arc initiation that reduces tungsten and material contamination.

**Last procedure recall** simplifies changing your Syncrowave back and forth from aluminum TIG to stainless TIG to Stick welding. One switch makes all the control panel changes.



Power source is warranted for 3 years, parts and labor. Original main power rectifier parts are warranted for 5 years.



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# Miller Syncrowave 350 Lx Manual

**SA Adler**



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