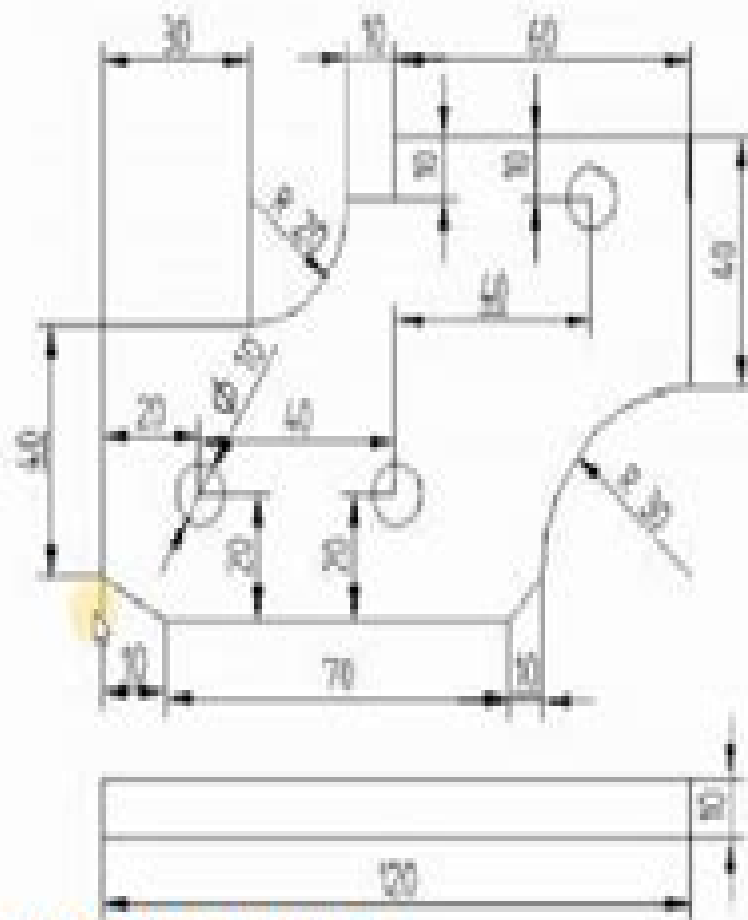


7) Write a manual part program for the profile as shown.



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NOTE: All dimensions are in mm only

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Figure 1

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Category	2000	2001	2002	2003	2004
1. Total	100.0	100.0	100.0	100.0	100.0
2. Government	10.0	10.0	10.0	10.0	10.0
3. Non-Government	90.0	90.0	90.0	90.0	90.0
4. Total	100.0	100.0	100.0	100.0	100.0
5. Government	10.0	10.0	10.0	10.0	10.0
6. Non-Government	90.0	90.0	90.0	90.0	90.0

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CNC Milling Programming. Linear & Circular interpolations for a workpiece Roland Nathan Kalonji,2018-03-20 Research Paper postgraduate from the year 2017 in the subject Engineering Mechanical Engineering University of the Witwatersrand language English abstract A combined 3D linear and circular interpolation principle is developed on the basis of the 3D linear and circular interpolation principles The task was to choose and design a creative item to be machined using CNC machining which then required to write a code using CNC language Prior to the machining process we did a Computer Aided Design CAD drawing of the workpiece The drawing was further modified with the final model drawn using Auto Desk Inventor We used foam for our model and a 31 diameter end mill tool The main problem that was experienced was the cutting time the model took longer to be complete The cutting time was affected by the complexity of the design chosen tool size and the cutting technique Besides we learnt from the demonstration that the shorter the constructed code the more robust it is using a bigger tool is more efficient in terms of saving energy and time and that if the code is correct the CNC machine model becomes identical to that of the product Design *CNC Programming for Machining* Kaushik

Kumar,Chikesh Ranjan,J. Paulo Davim,2020-02-15 The book is basically written with a view to project Computer Numerical Control Programming CNC Programming for machines This book shows how to write read and understand such programs for modernizing manufacturing machines It includes topics such as different programming codes as well as different CNC machines such as drilling and milling **Computer Aided Manufacturing** C. Elanchezhian,G. Shanmuga Sundar,2007

CNC Control Setup for Milling and Turning Peter Smid,2010 This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC 7 Easy Steps to CNC Programming . . . Book II David S. Hayden,2003 7 Easy Steps to CNC Programming Book II Beyond the Beginning is the second book in a series of introductory books on CNC Programming This book picks up where Easy Steps to CNC Programming A Beginner s Guide leaves off This books has a Frequently Asked Questions sections advanced information on Coordinates systems NURBS how to select a CAM system How to hire programmers etc **University Programs in**

Computer-aided Engineering, Design, and Manufacturing Ken Pin Chong, Bruce R. Dewey, Kynric Pell, 1989 Proceedings of the Seventh Annual Conference on University Programs in Computer Aided Engineering Design and Manufacturing held in Laramie Wyoming July 23 26 1989 Sponsored by Apple Computer Inc Digital Equipment Corp International Business Machines National Computer Graphics Association and Zenith Data Systems This collection contains 44 papers on the use of computers in multidisciplinary engineering education and research environments These papers focus on networking on engineering colleges and discuss new trends in engineering applications of computer aided design manufacturing automation and networking

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CNC Programming Techniques Peter Smid, 2006 This practical and very useful resource covers several programming subjects including how to program cams and tapered end mills that are virtually impossible to find anywhere Other more common subjects such as cutter radius offset and thread milling are covered in great depth

Computer Aided Manufacturing, 2005 *Operator Advanced Machine Tool (Theory) - II* Mr. Rohit Manglik, 2024-05-18 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels

Commerce Business Daily, 1998-05 **Machine Learning Applications in Non-Conventional Machining Processes** Bose, Goutam Kumar, Pain, Pritam, 2021-02-05 Traditional machining has many limitations in today s technology driven world which has caused industrial professionals to begin implementing various optimization techniques within their machining processes The application of methods including machine learning and genetic algorithms has recently transformed the manufacturing industry and created countless opportunities in non traditional machining methods Significant research in this area however is still considerably lacking Machine Learning Applications in Non Conventional Machining Processes is a collection of innovative research on the advancement of intelligent technology in industrial environments and its applications within the

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