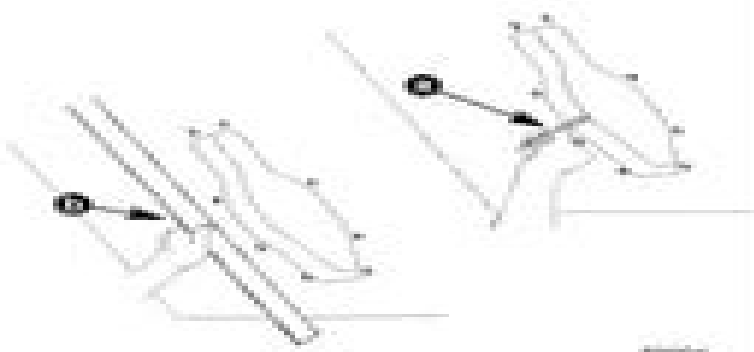
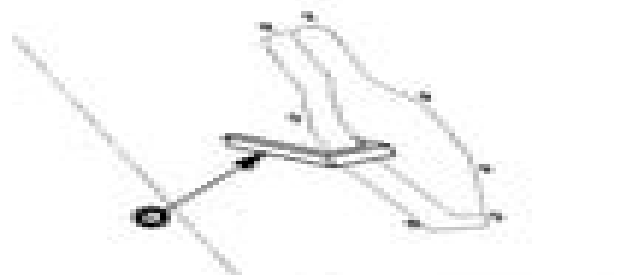


## Checking Transom Thickness

Ensure transom surface thickness and flatness conform to minimums specified in "Installation Requirements" listed previously.



a - Measuring Thickness  
b - Measuring Flatness

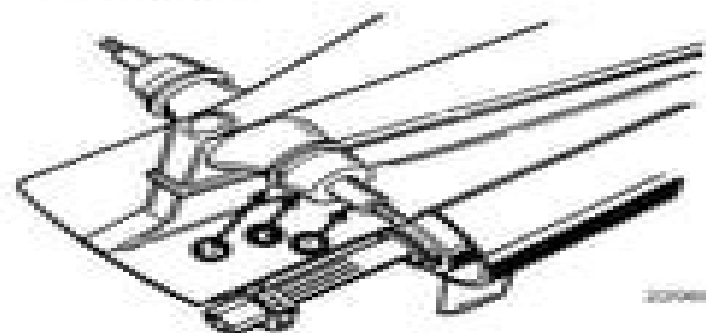


a - Suitable Straightedge To Check For Uniform Transom Thickness

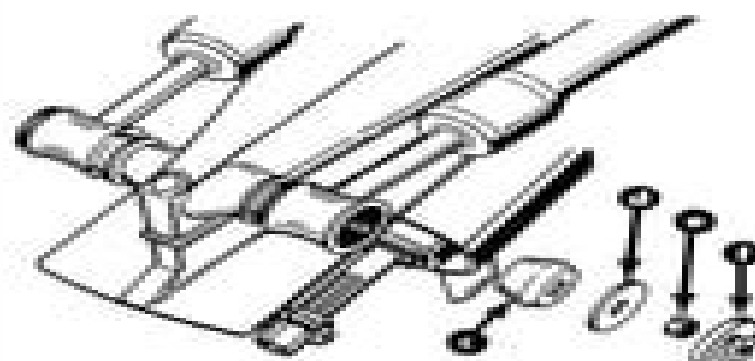
**NOTE:** Transom must be between 2" (51 mm) and 2-1/4" (57 mm) a distance of 8" (203 mm) to either side of the vertical centerline.

## Stern Drive Unit Removal

1. Move remote control shift lever into the forward gear position.
2. Remove power trim cylinders (left end) from drive shaft housing.



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- a - Anchor Pin
- b - Washers (2)-Large I.D.
- c - Rubber Bushings (4)
- d - Washer (2)-Small I.D.
- e - Locknuts (2)
- f - Plastic Caps (2)

# **Mercury 488 Service Manual**

**Chao Zhang**



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