



## MANUTENZIONE

### e) Sostituzione dell'eccitatrice. Generatore tipo 28-31-32-34.

Per smontare l'eccitatrice dell'alternatore della serie 28-31-32-34, attenersi alle seguenti istruzioni:

-1 togliere il coperchio anteriore

-1 sfilare il rotore utilizzando un mezzo di sollevamento con funi morbide ma di portata adeguata; verificare che i mezzi di sollevamento predisposti siano comunque adeguati per i pesi dei componenti da movimentare

-1 per estrarre il cuscinetto deve essere utilizzato un apposito estrattore

-1 per smontare il rotore eccitatrice, inserire un adeguato estrattore facilmente costruibile o reperibile presso la nostra sede.

### Generatore tipo 38-40-43-46.

Per smontare l'eccitatrice dell'alternatore della serie 38-40-43-46, non è necessario smontare l'intero alternatore, pertanto attenersi alle seguenti istruzioni:

-1 togliere la chiusura posteriore

-1 sconnettere i cinque fili del ponte diodi rotante

-1 nel caso di alternatori della serie 38, togliere le viti di bloccaggio dei settori mentre nel caso di alternatori della serie 40-43-46 togliere il bullone di bloccaggio e tirando leggermente togliere il ponte diodi.

### e) Replacement of exciter. Generator versions: 28-31-32-34

Follow these instructions to remove exciter of the 28-31-32-34 versions:

-1 remove front lead

-1 Use a lifting device equipped with soft ropes of an adequate lifting capacity to extract rotor. Make sure that the lifting devices are suitable for the weight of the parts to be shifted

-1 Use a puller to pull out bearing

-1 To remove the exciter rotor, use a suitable puller, which can be easily constructed or forwarded by the manufacturer upon request.

### Generator versions: 38-40-43-46.

To remove exciter of the 38-40-43-46 versions, there is no need to disassemble the entire generator, however, you must follow the instructions below:

-1 Remove rear seal

-1 Disconnect the five wires of the rotating diode bridge

-1 When dealing with the 38 versions, remove clamp screws from sections; whilst when dealing with the 40-43-46 versions, remove clamp bolt and, by pulling it gently, pull out diode bridge.



# Himoinsa Generator Service Manual

**L Darling-Hammond**



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