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Preventive Maintenance

operator will determine the frequency of some maintenance operations. Under very dusty or dirty operating conditions the transmission oil should be changed more often. Oil should be changed immediately if it has been subjected to overheating—indicated by discoloration and a strong odor. The breather will require more frequent cleaning when dirt and dust conditions are severe.

3.4.2

OIL AND FILTER CHANGE. Initial filter change is at 50 hours on new units or after repairs to system components; thereafter change filter at each 500 hours operation. Change oil after each 1000 hours operation. For severe service, refer to 3.4.1. Refer also to 3.2 before changing oil. Do not operate a transmission which is filled with preservative oil except for minimum necessary time and distance.

3.5 CHANGING OIL, FILTER

3.5.1

DRAINING OIL. Transmission should be at operating temperature (180°F/82°C) when the oil is changed. Remove drain plug at lower-left rear of transmission housing (Fig. 1). Remove the oil filter element from the remote-mount filter. (Refer to Operator's Manual). Remove and clean the oil strainer assembly (Fig. 19). Let the oil drain 30 minutes if time permits. Replace the oil strainer, gasket and oil drain plug. Install a new oil filter element. (Refer to Operator's Manual).

3.5.2

3.5.2.1 3.5.2.2 3.5.2.3 3.5.2.4 3.5.2.5 3.5.2.6 3.5.2.7 3.5.2.8 3.5.2.9 3.5.2.10 3.5.2.11 3.5.2.12 3.5.2.13 3.5.2.14 3.5.2.15 3.5.2.16 3.5.2.17 3.5.2.18 3.5.2.19 3.5.2.20 3.5.2.21 3.5.2.22 3.5.2.23 3.5.2.24 3.5.2.25 3.5.2.26 3.5.2.27 3.5.2.28 3.5.2.29 3.5.2.30 3.5.2.31 3.5.2.32 3.5.2.33 3.5.2.34 3.5.2.35 3.5.2.36 3.5.2.37 3.5.2.38 3.5.2.39 3.5.2.40 3.5.2.41 3.5.2.42 3.5.2.43 3.5.2.44 3.5.2.45 3.5.2.46 3.5.2.47 3.5.2.48 3.5.2.49 3.5.2.50 3.5.2.51 3.5.2.52 3.5.2.53 3.5.2.54 3.5.2.55 3.5.2.56 3.5.2.57 3.5.2.58 3.5.2.59 3.5.2.60 3.5.2.61 3.5.2.62 3.5.2.63 3.5.2.64 3.5.2.65 3.5.2.66 3.5.2.67 3.5.2.68 3.5.2.69 3.5.2.70 3.5.2.71 3.5.2.72 3.5.2.73 3.5.2.74 3.5.2.75 3.5.2.76 3.5.2.77 3.5.2.78 3.5.2.79 3.5.2.80 3.5.2.81 3.5.2.82 3.5.2.83 3.5.2.84 3.5.2.85 3.5.2.86 3.5.2.87 3.5.2.88 3.5.2.89 3.5.2.90 3.5.2.91 3.5.2.92 3.5.2.93 3.5.2.94 3.5.2.95 3.5.2.96 3.5.2.97 3.5.2.98 3.5.2.99 3.5.2.100 3.5.2.101 3.5.2.102 3.5.2.103 3.5.2.104 3.5.2.105 3.5.2.106 3.5.2.107 3.5.2.108 3.5.2.109 3.5.2.110 3.5.2.111 3.5.2.112 3.5.2.113 3.5.2.114 3.5.2.115 3.5.2.116 3.5.2.117 3.5.2.118 3.5.2.119 3.5.2.120 3.5.2.121 3.5.2.122 3.5.2.123 3.5.2.124 3.5.2.125 3.5.2.126 3.5.2.127 3.5.2.128 3.5.2.129 3.5.2.130 3.5.2.131 3.5.2.132 3.5.2.133 3.5.2.134 3.5.2.135 3.5.2.136 3.5.2.137 3.5.2.138 3.5.2.139 3.5.2.140 3.5.2.141 3.5.2.142 3.5.2.143 3.5.2.144 3.5.2.145 3.5.2.146 3.5.2.147 3.5.2.148 3.5.2.149 3.5.2.150 3.5.2.151 3.5.2.152 3.5.2.153 3.5.2.154 3.5.2.155 3.5.2.156 3.5.2.157 3.5.2.158 3.5.2.159 3.5.2.160 3.5.2.161 3.5.2.162 3.5.2.163 3.5.2.164 3.5.2.165 3.5.2.166 3.5.2.167 3.5.2.168 3.5.2.169 3.5.2.170 3.5.2.171 3.5.2.172 3.5.2.173 3.5.2.174 3.5.2.175 3.5.2.176 3.5.2.177 3.5.2.178 3.5.2.179 3.5.2.180 3.5.2.181 3.5.2.182 3.5.2.183 3.5.2.184 3.5.2.185 3.5.2.186 3.5.2.187 3.5.2.188 3.5.2.189 3.5.2.190 3.5.2.191 3.5.2.192 3.5.2.193 3.5.2.194 3.5.2.195 3.5.2.196 3.5.2.197 3.5.2.198 3.5.2.199 3.5.2.200 3.5.2.201 3.5.2.202 3.5.2.203 3.5.2.204 3.5.2.205 3.5.2.206 3.5.2.207 3.5.2.208 3.5.2.209 3.5.2.210 3.5.2.211 3.5.2.212 3.5.2.213 3.5.2.214 3.5.2.215 3.5.2.216 3.5.2.217 3.5.2.218 3.5.2.219 3.5.2.220 3.5.2.221 3.5.2.222 3.5.2.223 3.5.2.224 3.5.2.225 3.5.2.226 3.5.2.227 3.5.2.228 3.5.2.229 3.5.2.230 3.5.2.231 3.5.2.232 3.5.2.233 3.5.2.234 3.5.2.235 3.5.2.236 3.5.2.237 3.5.2.238 3.5.2.239 3.5.2.240 3.5.2.241 3.5.2.242 3.5.2.243 3.5.2.244 3.5.2.245 3.5.2.246 3.5.2.247 3.5.2.248 3.5.2.249 3.5.2.250 3.5.2.251 3.5.2.252 3.5.2.253 3.5.2.254 3.5.2.255 3.5.2.256 3.5.2.257 3.5.2.258 3.5.2.259 3.5.2.260 3.5.2.261 3.5.2.262 3.5.2.263 3.5.2.264 3.5.2.265 3.5.2.266 3.5.2.267 3.5.2.268 3.5.2.269 3.5.2.270 3.5.2.271 3.5.2.272 3.5.2.273 3.5.2.274 3.5.2.275 3.5.2.276 3.5.2.277 3.5.2.278 3.5.2.279 3.5.2.280 3.5.2.281 3.5.2.282 3.5.2.283 3.5.2.284 3.5.2.285 3.5.2.286 3.5.2.287 3.5.2.288 3.5.2.289 3.5.2.290 3.5.2.291 3.5.2.292 3.5.2.293 3.5.2.294 3.5.2.295 3.5.2.296 3.5.2.297 3.5.2.298 3.5.2.299 3.5.2.300 3.5.2.301 3.5.2.302 3.5.2.303 3.5.2.304 3.5.2.305 3.5.2.306 3.5.2.307 3.5.2.308 3.5.2.309 3.5.2.310 3.5.2.311 3.5.2.312 3.5.2.313 3.5.2.314 3.5.2.315 3.5.2.316 3.5.2.317 3.5.2.318 3.5.2.319 3.5.2.320 3.5.2.321 3.5.2.322 3.5.2.323 3.5.2.324 3.5.2.325 3.5.2.326 3.5.2.327 3.5.2.328 3.5.2.329 3.5.2.330 3.5.2.331 3.5.2.332 3.5.2.333 3.5.2.334 3.5.2.335 3.5.2.336 3.5.2.337 3.5.2.338 3.5.2.339 3.5.2.340 3.5.2.341 3.5.2.342 3.5.2.343 3.5.2.344 3.5.2.345 3.5.2.346 3.5.2.347 3.5.2.348 3.5.2.349 3.5.2.350 3.5.2.351 3.5.2.352 3.5.2.353 3.5.2.354 3.5.2.355 3.5.2.356 3.5.2.357 3.5.2.358 3.5.2.359 3.5.2.360 3.5.2.361 3.5.2.362 3.5.2.363 3.5.2.364 3.5.2.365 3.5.2.366 3.5.2.367 3.5.2.368 3.5.2.369 3.5.2.370 3.5.2.371 3.5.2.372 3.5.2.373 3.5.2.374 3.5.2.375 3.5.2.376 3.5.2.377 3.5.2.378 3.5.2.379 3.5.2.380 3.5.2.381 3.5.2.382 3.5.2.383 3.5.2.384 3.5.2.385 3.5.2.386 3.5.2.387 3.5.2.388 3.5.2.389 3.5.2.390 3.5.2.391 3.5.2.392 3.5.2.393 3.5.2.394 3.5.2.395 3.5.2.396 3.5.2.397 3.5.2.398 3.5.2.399 3.5.2.400 3.5.2.401 3.5.2.402 3.5.2.403 3.5.2.404 3.5.2.405 3.5.2.406 3.5.2.407 3.5.2.408 3.5.2.409 3.5.2.410 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3.5.2.511 3.5.2.512 3.5.2.513 3.5.2.514 3.5.2.515 3.5.2.516 3.5.2.517 3.5.2.518 3.5.2.519 3.5.2.520 3.5.2.521 3.5.2.522 3.5.2.523 3.5.2.524 3.5.2.525 3.5.2.526 3.5.2.527 3.5.2.528 3.5.2.529 3.5.2.530 3.5.2.531 3.5.2.532 3.5.2.533 3.5.2.534 3.5.2.535 3.5.2.536 3.5.2.537 3.5.2.538 3.5.2.539 3.5.2.540 3.5.2.541 3.5.2.542 3.5.2.543 3.5.2.544 3.5.2.545 3.5.2.546 3.5.2.547 3.5.2.548 3.5.2.549 3.5.2.550 3.5.2.551 3.5.2.552 3.5.2.553 3.5.2.554 3.5.2.555 3.5.2.556 3.5.2.557 3.5.2.558 3.5.2.559 3.5.2.560 3.5.2.561 3.5.2.562 3.5.2.563 3.5.2.564 3.5.2.565 3.5.2.566 3.5.2.567 3.5.2.568 3.5.2.569 3.5.2.570 3.5.2.571 3.5.2.572 3.5.2.573 3.5.2.574 3.5.2.575 3.5.2.576 3.5.2.577 3.5.2.578 3.5.2.579 3.5.2.580 3.5.2.581 3.5.2.582 3.5.2.583 3.5.2.584 3.5.2.585 3.5.2.586 3.5.2.587 3.5.2.588 3.5.2.589 3.5.2.590 3.5.2.591 3.5.2.592 3.5.2.593 3.5.2.594 3.5.2.595 3.5.2.596 3.5.2.597 3.5.2.598 3.5.2.599 3.5.2.600 3.5.2.601 3.5.2.602 3.5.2.603 3.5.2.604 3.5.2.605 3.5.2.606 3.5.2.607 3.5.2.608 3.5.2.609 3.5.2.610 3.5.2.611 3.5.2.612 3.5.2.613 3.5.2.614 3.5.2.615 3.5.2.616 3.5.2.617 3.5.2.618 3.5.2.619 3.5.2.620 3.5.2.621 3.5.2.622 3.5.2.623 3.5.2.624 3.5.2.625 3.5.2.626 3.5.2.627 3.5.2.628 3.5.2.629 3.5.2.630 3.5.2.631 3.5.2.632 3.5.2.633 3.5.2.634 3.5.2.635 3.5.2.636 3.5.2.637 3.5.2.638 3.5.2.639 3.5.2.640 3.5.2.641 3.5.2.642 3.5.2.643 3.5.2.644 3.5.2.645 3.5.2.646 3.5.2.647 3.5.2.648 3.5.2.649 3.5.2.650 3.5.2.651 3.5.2.652 3.5.2.653 3.5.2.654 3.5.2.655 3.5.2.656 3.5.2.657 3.5.2.658 3.5.2.659 3.5.2.660 3.5.2.661 3.5.2.662 3.5.2.663 3.5.2.664 3.5.2.665 3.5.2.666 3.5.2.667 3.5.2.668 3.5.2.669 3.5.2.670 3.5.2.671 3.5.2.672 3.5.2.673 3.5.2.674 3.5.2.675 3.5.2.676 3.5.2.677 3.5.2.678 3.5.2.679 3.5.2.680 3.5.2.681 3.5.2.682 3.5.2.683 3.5.2.684 3.5.2.685 3.5.2.686 3.5.2.687 3.5.2.688 3.5.2.689 3.5.2.690 3.5.2.691 3.5.2.692 3.5.2.693 3.5.2.694 3.5.2.695 3.5.2.696 3.5.2.697 3.5.2.698 3.5.2.699 3.5.2.700 3.5.2.701 3.5.2.702 3.5.2.703 3.5.2.704 3.5.2.705 3.5.2.706 3.5.2.707 3.5.2.708 3.5.2.709 3.5.2.710 3.5.2.711 3.5.2.712 3.5.2.713 3.5.2.714 3.5.2.715 3.5.2.716 3.5.2.717 3.5.2.718 3.5.2.719 3.5.2.720 3.5.2.721 3.5.2.722 3.5.2.723 3.5.2.724 3.5.2.725 3.5.2.726 3.5.2.727 3.5.2.728 3.5.2.729 3.5.2.730 3.5.2.731 3.5.2.732 3.5.2.733 3.5.2.734 3.5.2.735 3.5.2.736 3.5.2.737 3.5.2.738 3.5.2.739 3.5.2.740 3.5.2.741 3.5.2.742 3.5.2.743 3.5.2.744 3.5.2.745 3.5.2.746 3.5.2.747 3.5.2.748 3.5.2.749 3.5.2.750 3.5.2.751 3.5.2.752 3.5.2.753 3.5.2.754 3.5.2.755 3.5.2.756 3.5.2.757 3.5.2.758 3.5.2.759 3.5.2.760 3.5.2.761 3.5.2.762 3.5.2.763 3.5.2.764 3.5.2.765 3.5.2.766 3.5.2.767 3.5.2.768 3.5.2.769 3.5.2.770 3.5.2.771 3.5.2.772 3.5.2.773 3.5.2.774 3.5.2.775 3.5.2.776 3.5.2.777 3.5.2.778 3.5.2.779 3.5.2.780 3.5.2.781 3.5.2.782 3.5.2.783 3.5.2.784 3.5.2.785 3.5.2.786 3.5.2.787 3.5.2.788 3.5.2.789 3.5.2.790 3.5.2.791 3.5.2.792 3.5.2.793 3.5.2.794 3.5.2.795 3.5.2.796 3.5.2.797 3.5.2.798 3.5.2.799 3.5.2.800 3.5.2.801 3.5.2.802 3.5.2.803 3.5.2.804 3.5.2.805 3.5.2.806 3.5.2.807 3.5.2.808 3.5.2.809 3.5.2.810 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