

It is essential that fluids are used only for their intended purpose and are not mixed together. Using the wrong fluid or mixing fluids can cause:

- poor performance
- component damage or failure
- sludging
- metallic erosion
- foaming/aeration
- solidification/emulsification
- overheating
- increased consumption
- seal damage
- fire/explosion.



## Oils

Petroleum-based mineral oils are the most common types used in industry. They include fuel oils, lubricating oils and various other specialised oils. The main precautions when working with oils are avoid skin contact for prolonged periods and avoid breathing oil mists or fumes. Prolonged contact or improper use can cause dermatitis or other health problems.



## Grease

Grease is used to lubricate wear points such as pins, joints and bearings because it stays relatively solid, slowly releasing lubricant in the required area. Greases are rated for use in a particular situation and temperature range, and tend to be incompatible with other grease types. Overheated grease will melt and leak out through seals and joints. Only use the recommended grease for the application.



### NOTE

Greases melt at different temperatures. Most grease types are incompatible with each other.



## Coolant

Coolant is a fluid that flows through a device to prevent it overheating. Coolant transfers the heat produced by the device to other components that use or dissipate it. The most common coolant is water. Its high heat capacity and low cost makes it a suitable coolant. Additives, such as corrosion inhibitors and antifreezes are often added to improve its effectiveness.

## Fuel

Diesel is the primary fuel used by industry because:

- diesel engines require less maintenance and are more fuel efficient
- diesel fuel is less flammable than petrol.

# Learner Guide Riimpo308b Conduct Tracked Dozer Operations

**Wenbin Ji**



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