

166. Which tool is used to remove a part unaffected by other operations?

- A. Blanking
- B. External threading
- C. Internal threading
- D. All the above

Ans - C

167. Coarsest grinding is called as

- A. Dressing; finer grade
- B. Dressing; coarse grade
- C. Finishing coarse wheels
- D. As a semi-finisher coarse wheel dressing

Ans - C

168. Which one of the following is the recommended method of preventing the tool chattering while chiping off?

- A. Increase the feed rate
- B. Reduce cutting speed
- C. Decrease wheel speed
- D. Use negative rake angle

Ans - C

169. Forming of all sort like threading, is achieved with the work by using

- A. Taperlathe
- B. Thread plug gauge
- C. External gauge
- D. Tap wrench

Ans - C

170. Which one of the following is the reason for loose tolerance limits after thread grinding operation?

- A. Small tolerance limits
- B. Heavy depth of cut
- C. Wheel feed
- D. Any one of the above

Ans - D

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Michael Seilmaier



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