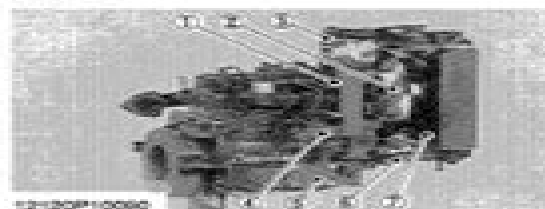


DISASSEMBLING AND ASSEMBLING

(1) Cylinder Head and Valves



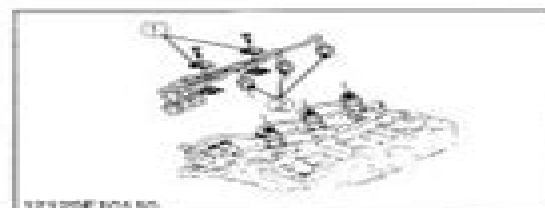
12120P10090



12120P10210



12120P10100



12120P10150

External Components

1. Remove the air cleaner stay (4).
2. Remove the water pipe 1 (6), water pipe 2 (3) and radiator (7) with the recovery tank.
3. Remove the alternator (8) and fan belt (9).
4. Remove the cooling fan (2) and fan pulley.
5. Remove the starter (10).
6. Remove the engine stop solenoid (1).
7. Remove the engine mounting stays (5).

(When reassembling)

- Connect the water pipe 1 with the white marking facing upward.
- Connect the water pipe 2 with the yellow marking facing upward.
- Install the engine stop solenoid so that the plunger moves smoothly.

■ IMPORTANT

- After reassembling the fan belt, be sure to adjust the fan belt tension.

- (1) Engine Stop Solenoid
(2) Cooling Fan
(3) Water Pipe 2
(4) Air Cleaner Stay
(5) Engine Mounting Stay

- (6) Water Pipe 1
(7) Radiator
(8) Alternator
(9) Fan Belt
(10) Starter

12120P10240

Cylinder Head Cover

1. Remove the head cover cap nuts.
2. Remove the cylinder head cover.

(When reassembling)

- Check to see if the cylinder head cover gasket is not defective.

Tightening torque	Cylinder head cover cap nut	3.9 to 5.9 N·m 0.4 to 0.6 kgf·m 2.9 to 4.3 ft·lb
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12120P10250

Injection Pipes

1. Loosen the screws on the pipe clamps (1).
2. Detach the injection pipes (2).

(When reassembling)

- Blow out dust from the pipes with compressed air. Then, reassemble the pipes in the reverse order.

Tightening torque	Injection pipe retaining nut	24.5 to 34.3 N·m 2.5 to 3.5 kgf·m 18 to 25.2 ft·lb
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- (1) Pipe Clamp

- (2) Injection Pipe

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Kubota Tg1860 Repair Manual

Roman Wölfel



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