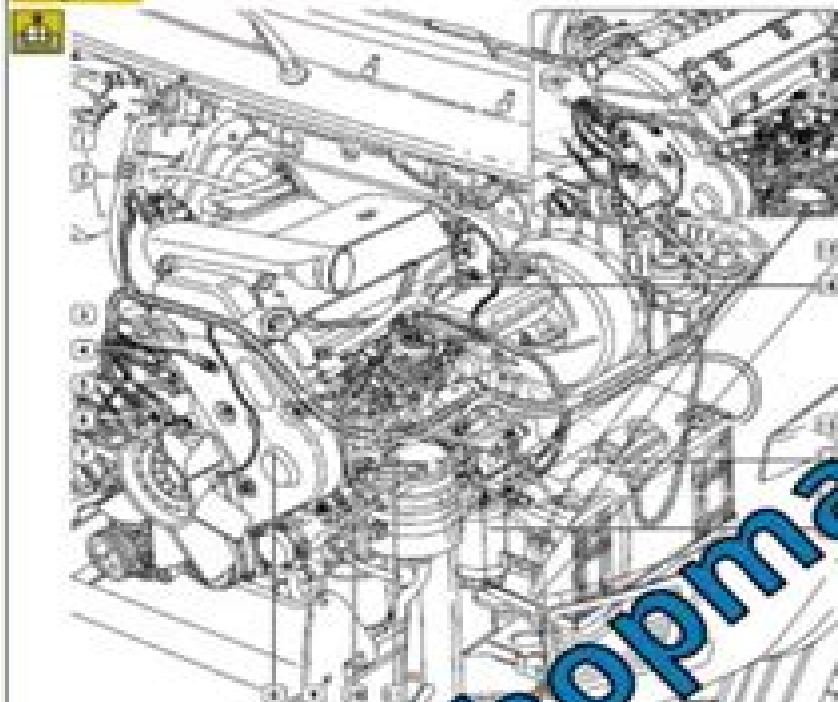


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Removal (Engines 5145-43C - 5145-43)

Figure 7



This differs from engine removal for the 5145-43C as there is no engine cable or electric components connected to the engine. Disconnect the electric cables:

- (1) From the thermostat electric cable
- (2) Water-pump glow plug
- (3) Insufficient engine oil pressure
- (4) Insufficient temperature indicator
- (5) Temperature switch for coolant
- (6) Alternator
- (7) Temperature sensor
- (8) Electric fan
- (9) Water pump
- (10) Water pump
- (11) Water pump
- (12) Water pump
- (13) Water pump
- (14) Water pump
- (15) Water pump
- (16) Water pump
- (17) Water pump

- (1) Disconnect the glow plug electric connection from the control unit or the engine bay above the battery.
- (2) Disconnect the glow plug electric connection from the control unit or the engine bay above the battery.

NOTE: The engine should be taken out of the engine bay externally carefully so as not to damage the fuel pump at the primer opening and the headlamp/swingarm/swing of the engine bay.

Assembling tappets

Figure 131



Lubricate tappets (1) on camshaft (2) completely with oil before assembly.

Assembling tappets



Lubricate tappets on camshaft (1) cylinder heads and in camshaft.

Fit caps (2) on tappet supports, making sure that the tappets installed on caps are turned to the same side as those indicated on cylinder heads.

Figure 133



Turn caps (2) that follow caps (3) to cylinder heads, gradually and uniformly with turning caps in contact with cylinder heads.

Then tighten caps (2) to prescribed torque.

Figure 134



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Fit the lock ring (2) together with the chain into the front cover (1) using the keying device TCT402 (3) and the pin TCT403 (4).

Lubricate the chain of the camshaft.

Insert TCT402 (3) into the keying surface of the front cover (1) and fit it onto the cylinder head. Tighten the lock ring to the prescribed torque.

Remove the chain.

NOTE: The spring (2) is supplied in a square together with the chain. It must not be removed from the lock ring until the front cover (1) has been fixed on the cylinder head.

Adjusting tappet clearance

Figure 135



Valve clear diagram

Adjustment of valve tappet clearance must be carried out accurately so as not to alter the required valve gear sequence, or could occur if the clearance were greater or less than prescribed.

In fact, an excessive clearance could cause oil drain spilling and excessive valve timing, while an insufficient clearance causes the opposite effect. While if the clearance is quite not the valve should remain a little open with very harmful consequences as far as the life of the valve and seat is concerned.

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IM Harris



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