

Choose the correct answer.

1. The main function of flywheels in a forging hearth is _____
 A. to send cooling water
 B. for sending forced air to burn fuel
 C. to establish initial firing
 D. to monitor temperature

Marks : 3

2. Anvil used in a forge shop is mainly to carry out _____
 A. forging the work piece
 B. bending, drawing, upsetting and holding stock
 C. for leveling the component
 D. shearing operation

Marks : 3

3. Heating temperature for high carbon steel in a forging operation should be _____
 A. 1000°C
 B. 1200°C
 C. 1100°C
 D. 950°C

Marks : 3

4. The best fuel for a forge is _____
 A. peat
 B. charcoal
 C. steam coal with low sulphur
 D. coke

Marks : 3

5. When the steel is heated in a forge its colour changes. From brown to white. What will be the colour when the temperature of steel is 1000°C?
 A. yellowish white
 B. bright cherry red
 C. red
 D. dull brown

Marks : 3

6. In forging operations, of mild steel when heated to 700°C. Which of the following operation is suitable.
 A. forging
 B. bending
 C. finishing
 D. punching

Marks : 3

7. Which of the following forge tools are specifically used for bending round steel rods?
 A. vices/anvil edge
 B. bending block
 C. fork tools
 D. bending link

Marks : 3

8. Which of the following forging tool is used for necking, shouldering & grooving operations?
 A. bending block
 B. set of fullers
 C. bolster
 D. anvil

Marks : 3

9. The most commonly used holding device in a forge shop is _____
 A. pin vice
 B. bench vice
 C. leg vice
 D. pipe vice

Marks : 3

1. लौहिये गर्म हो कर लोहा बनने का प्रक्रिया _____ है
 A. धक्का मारना प्रक्रिया
 B. लोहा धक्का मार कर लौह बनने प्रक्रिया
 C. लौहिये गर्म करके लोहा बनने प्रक्रिया
 D. लौहिये गर्म करके लोहा बनने प्रक्रिया

मार्क : 3

2. लौहिये गर्म हो कर लोहा बनने का प्रक्रिया _____ है
 A. लोहा धक्का मार कर लौह बनने प्रक्रिया
 B. लोहा धक्का मार कर लौह बनने प्रक्रिया
 C. लोहा धक्का मार कर लौह बनने प्रक्रिया
 D. लौहिये गर्म करके लोहा बनने प्रक्रिया

मार्क : 3

3. लौहिये गर्म हो कर लोहा बनने का प्रक्रिया _____ है
 A. 1000°C
 B. 1200°C
 C. 1100°C
 D. 950°C

मार्क : 3

4. लौहिये गर्म हो कर लोहा बनने का प्रक्रिया _____ है
 A. लौहिये गर्म करके लोहा बनने प्रक्रिया
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मार्क : 3

5. लौहिये गर्म हो कर लोहा बनने का प्रक्रिया _____ है
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 C. लौहिये गर्म करके लोहा बनने प्रक्रिया
 D. लौहिये गर्म करके लोहा बनने प्रक्रिया

मार्क : 3

6. लौहिये गर्म हो कर लोहा बनने का प्रक्रिया _____ है
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 D. लौहिये गर्म करके लोहा बनने प्रक्रिया

मार्क : 3

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 C. लौहिये गर्म करके लोहा बनने प्रक्रिया
 D. लौहिये गर्म करके लोहा बनने प्रक्रिया

मार्क : 3

8. लौहिये गर्म हो कर लोहा बनने का प्रक्रिया _____ है
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 C. लौहिये गर्म करके लोहा बनने प्रक्रिया
 D. लौहिये गर्म करके लोहा बनने प्रक्रिया

मार्क : 3

9. लौहिये गर्म हो कर लोहा बनने का प्रक्रिया _____ है
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 C. लौहिये गर्म करके लोहा बनने प्रक्रिया
 D. लौहिये गर्म करके लोहा बनने प्रक्रिया

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