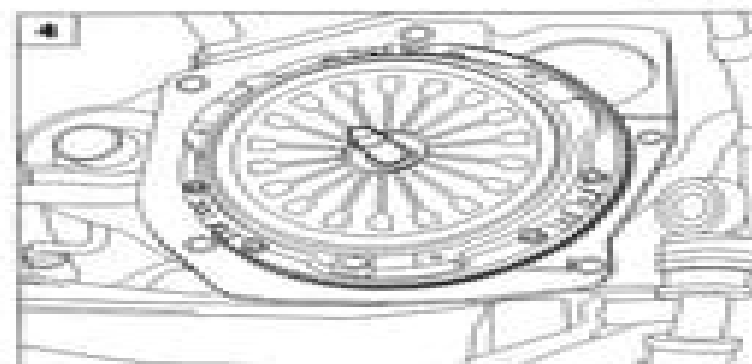
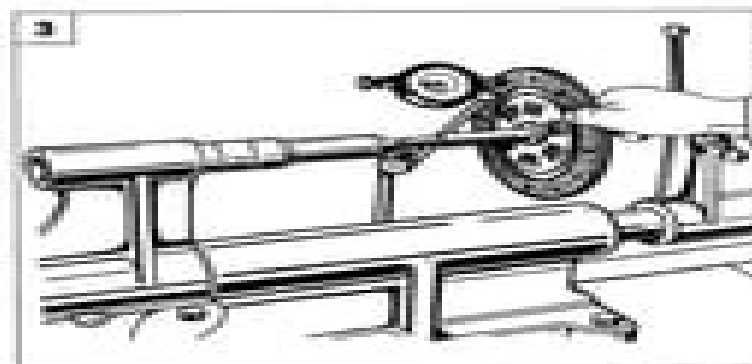
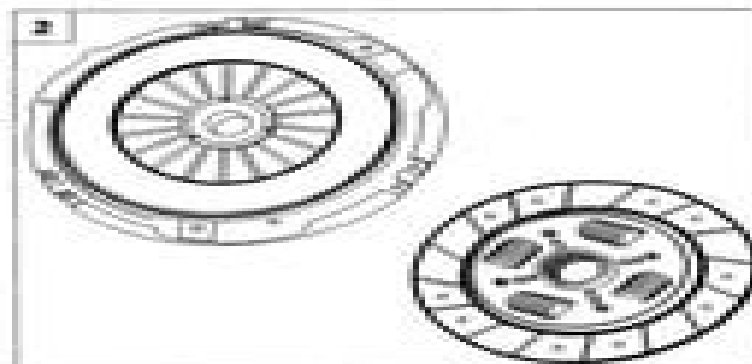
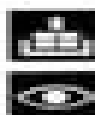
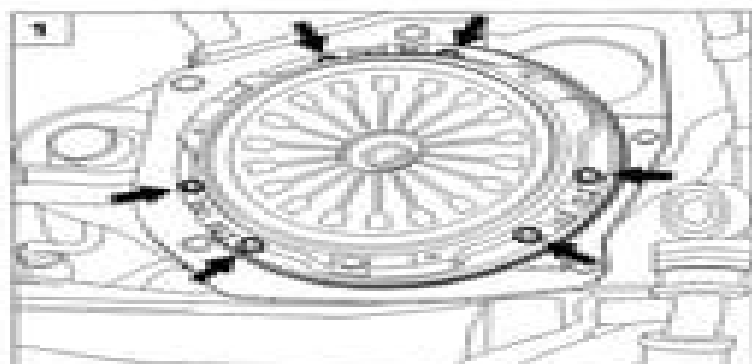




REMOVING

NOTE In order to remove the clutch it is necessary to remove the gearbox-differential unit as described in section 21 - 27.

1. Undo the bolts fixing the clutch assembly to the engine flywheel, then remove the clutch assembly.

DRIVEN DISC - PRESSURE PLATE

2. If the driven disc linings are excessively worn, either they must be replaced or else the complete disc must be replaced.

If there is wear, overheating or deep grooves on the pressure plate, replace the assembly.

3. Check that the driven disc is not more than 0.25 mm off centre.

REFITTING

4. Align the driven disc in order to refit the clutch assembly using the centering pin shown:

Engine type	Tool
1370	1.875086000
1581	1.876447000
1747	1.875086000
1996	1.875086000
1610 TD	*
2387 TD	1.876081000

* Data not available at the time of printing.

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