

2014 Traffic Sign Retroreflective Sheeting Identification Guide



U.S. Department of Transportation
Federal Highway Administration

This document is intended to help identify sign sheeting materials for rigid signs and their common specification designations. It is not a qualified product list. FHWA does not endorse or approve sign sheeting materials. Many other sheeting materials not listed here are available for delineation and construction work zone uses. Many sign sheeting materials have watermarks and/or patterns that are used to identify the material type and manufacturer. The watermarks shown in this guide have been enhanced. The watermarks will be less visible in practice and may not be present on smaller pieces of sheeting due to the spacing.

Retroreflective Sheeting Materials Made with MicroPrisms

Example of Sheeting (Shown to Scale)								
DOTS-04	(1)	(1)	EL 17	EL 17, R	(1)	(1)	EL 17	(1)
DOTS-13	(1)	(1)	EL 17	EL 17	(1)	(1)	EL 17	(1)
DOTS-13	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
Manufacturer	3M™	Avery Dennison®	Avery Dennison®	3M™	ORACAL American Inc	Nippon Carbide	Nippon Carbide	3M™
Brand Name	OSP	POS	HDP	HDP	ORALITE® HP	HCN	Crystal Grade	Reflective Sheeting
Series	3430	T-2500	T-4500	3800	5800/5800	CRG 54000	CRG 52000	2800
NOTES:	(1)	(1)						

Example of Sheeting (Shown to Scale)								
DOTS-04	(1)	EL 17, EL 17, R	(1)	(1)	(1)	(1)	(1)	(1)
DOTS-13	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
DOTS-13	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
Manufacturer	Avery Dennison®	3M™	3M™	Avery Dennison®	Nippon Carbide	ORACAL American Inc	3M™	Avery Dennison®
Brand Name	OSP	Diamond Grade™ CSP	Diamond Grade™ CSP	Orion™	Crystal Grade	ORALITE®	Diamond Grade™ CSP	Orion™
Series	T-2500	2875	2875	T-2500	45000	7900	4000	T-81500
NOTES:		(1)			(1)			

- 1) Material was either unavailable in 2009 (previous version of this Guide) or unassigned in the 2009 version of ASTM D6988.
- 2) Sheeting material does not meet minimum MCHFD classification criteria.
- 3) Material has been discontinued prior to MCHFD 2009-10.
- 4) Section 2A.08 of the 2009 MCHFD (<http://www.fhwa.dot.gov>) does not allow this sheeting type to be used for new white or orange signs, or new legends on green signs.
- 5) Material no longer sold in the United States as of the date of this publication.

Resources

Federal Highway Administration – <http://www.fhwa.dot.gov>
 Manual on Uniform Traffic Control Devices (MUTCD) – <http://www.fhwa.dot.gov>
 Texas A&M Transportation Institute – <http://tti.tamu.edu>
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Fhwa Retroreflective Sheeting Identification Guide

Victor M. Corman



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