

Hypertherm® powermax1051

Sistema de plasma manual o mecanizado para cortar y ranurar metal

Capacidad	Espesor	Velocidad de corte
Recomendada	Capacidad de corte manual	
	32 mm (1-1/4 pulg.)	500 mm/min (20 pulg/min)
	38 mm (1-1/2 pulg.)	250 mm/min (10 pulg/min)
Corte de separación	50 mm (2 pulg.)	125 mm/min (5 pulg/min)
Perforación	22 mm (7/8 pulg.)*	
* Capacidad de perforación para uso manual o con control de altura de la antorcha automática		
Tasa de remoción de metal		Perfil de la ranura
Capacidad de ranurado		
5,8 kg por hora		5,4 mm P x 7,4 mm A

Productividad máxima

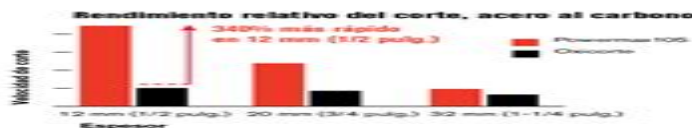
- Mayores velocidades de corte: tres veces más rápido que el corte de 12 mm (1/2 pulg.) de acero al carbono.
- Cuidado de corte y ranurado superior reduce el tiempo invertido en la rectificación y tratamiento del borde.
- Fácil de usar para el corte y ranurado.
- La tecnología Smart Sense™ regula automáticamente la presión de aire de acuerdo con la longitud de la antorcha y el modo de operación.
- Antorcha manual y antorchas recta mecanizada y robótica para mayor versatilidad y facilidad de uso.
- La tolerancia en un amplio rango de voltaje mejora el rendimiento de los generadores de energía y las condiciones de bajo voltaje en la línea.
- La protección optimizada reduce la acumulación de escoria y permite un corte con arrastre sin dificultades para lograr mejores resultados.

Fabricación y ensayo para soportar las condiciones más rigurosas

- Las antorchas Duramax™ están diseñadas para resistir calor e impacto de altura.
- La tecnología SpringStart™ asegura un arranque uniforme y una antorcha más confiable.
- Poco mantenimiento por un tiempo de operación máximo – sigue funcionando.
- Costo operativo menor.
- Mayor duración de los consumibles para un menor costo y mayor tiempo de operación.
- La detección exclusiva del final de la duración del electrodo protege la antorcha y la pieza al cortar automáticamente la energía cuando el electrodo está demasiado usado.
- Mayor eficiencia de potencia disminuye el consumo de energía.



Estilos de antorcha Duramax



Especificaciones

Voltajes de entrada	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 380V/230V/480V/575 V 3-F 50/60 Hz CE 50/60 Hz/575/725 V 3-F 50/60 Hz CE 230/480 V 3-F 50/60 Hz CE 480 V 3-F 50 A CE 480 V 3-F 30 A CE 480 V 3-F 25 A
Corriente de salida a 100% IPR	CE 300 A 3-F 30 A CE 300 A 3-F 25 A
Corriente de salida	30 a 300 A
Voltaje de salida nominal	160 VDC
Ciclo de trabajo a 60 Hz	CE 100% a 500 V 70% a 480 V 3-F 30 A CE 100% a 480 V 3-F 30 A CE 100% a 480 V 3-F 25 A CE 100% a 480 V 3-F 20 A CE 100% a 480 V 3-F 15 A CE 100% a 480 V 3-F 10 A CE 100% a 480 V 3-F 5 A CE 100% a 480 V 3-F 3 A CE 100% a 480 V 3-F 2 A CE 100% a 480 V 3-F 1 A
Voltaje en circuito abierto	CE 230 a 480 V 70% a 480 V 3-F 30 A CE 230 a 480 V 70% a 480 V 3-F 25 A CE 230 a 480 V 70% a 480 V 3-F 20 A CE 230 a 480 V 70% a 480 V 3-F 15 A CE 230 a 480 V 70% a 480 V 3-F 10 A CE 230 a 480 V 70% a 480 V 3-F 5 A CE 230 a 480 V 70% a 480 V 3-F 3 A CE 230 a 480 V 70% a 480 V 3-F 2 A CE 230 a 480 V 70% a 480 V 3-F 1 A
Consumibles con energía	CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg)
Peso con cable de 12 m	CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg)
Alimentación de gas	CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg)
Presión y rango de flujo de control de gas	CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg)
Longitud del cable de potencia de entrada	CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg)
Tipo de fuente de energía	CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg) CE 40 kg (330 a 400 kg)

Funcionamiento del generador de energía

Voltaje nominal del motor (VAC)	Salida del sistema (A)	Rendimiento (porcentaje)
208	300	Completo
230	300	Completo
240	300	Completo
280	300	Completo
380	300	Completo

Velocidad de corte máxima

Material	Corriente (amperios)	Exposor	Velocidad de corte (mm/min)	Velocidad de corte (pulg/min)
Acero al carbono	300	10	500	20
	300	15	250	10
	300	20	125	5
	300	25	62	2.5
	300	30	31	1.2
	300	35	15	0.6
	300	40	7	0.3
	300	45	3	0.1
	300	50	1	0.05
	300	55	0.5	0.02
	300	60	0.2	0.01
	300	65	0.1	0.005
	300	70	0.05	0.002
	300	75	0.02	0.001
	300	80	0.01	0.0005
	300	85	0.005	0.0002
	300	90	0.002	0.0001
	300	95	0.001	0.00005
	300	100	0.0005	0.00002
	300	105	0.0002	0.00001
	300	110	0.0001	0.000005
	300	115	0.00005	0.000002
	300	120	0.00002	0.000001
	300	125	0.00001	0.0000005
	300	130	0.000005	0.0000002
	300	135	0.000002	0.0000001
	300	140	0.000001	0.00000005
	300	145	0.0000005	0.00000002
	300	150	0.0000002	0.00000001
	300	155	0.0000001	0.000000005
	300	160	0.00000005	0.000000002
	300	165	0.00000002	0.000000001
	300	170	0.00000001	0.0000000005
	300	175	0.000000005	0.0000000002
	300	180	0.000000002	0.0000000001
	300	185	0.000000001	0.00000000005
	300	190	0.0000000005	0.00000000002
	300	195	0.0000000002	0.00000000001
	300	200	0.0000000001	0.000000000005
	300	205	0.00000000005	0.000000000002
	300	210	0.00000000002	0.000000000001
	300	215	0.00000000001	0.0000000000005
	300	220	0.000000000005	0.0000000000002
	300	225	0.000000000002	0.0000000000001
	300	230	0.000000000001	0.00000000000005
	300	235	0.0000000000005	0.00000000000002
	300	240	0.0000000000002	0.00000000000001
	300	245	0.0000000000001	0.000000000000005
	300	250	0.00000000000005	0.000000000000002
	300	255	0.00000000000002	0.000000000000001
	300	260	0.00000000000001	0.0000000000000005
	300	265	0.000000000000005	0.0000000000000002
	300	270	0.000000000000002	0.0000000000000001
	300	275	0.000000000000001	0.00000000000000005
	300	280	0.0000000000000005	0.00000000000000002
	300	285	0.0000000000000002	0.00000000000000001
	300	290	0.0000000000000001	0.000000000000000005
	300	295	0.00000000000000005	0.000000000000000002
	300	300	0.00000000000000002	0.000000000000000001

* Las velocidades máximas de corte están basadas en el material de prueba de acero al carbono Hypertherm. Las velocidades de corte para un rendimiento de corte futuro pueden variar según las diferentes aplicaciones y el material de la pieza.

Información para pedidos

Para obtener más información sobre las configuraciones más frecuentes para el sistema, que incluyen una fuente de energía, una antorcha y el cable de masa, en nuestra página web encontrará otras configuraciones.

Fuente de energía estándar	Fuente de energía con puerto CPC y relación de voltaje seleccionable	Fuente de energía con puerto CPC y relación de voltaje seleccionable
Tamaño	Manual 75"	Manual 75"
Velocidad de corte	12 mm (1/2 pulg.)	12 mm (1/2 pulg.)
208 a 500 V CEA	050020	050020
230 a 480 V CE	050020	050020
240 a 480 V CE	050020	050020
280 V CE	050020	050020
380 V CE	050020	050020
500 V CC*	050020	050020

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Hypertherm Powermax 105 Manual

JA Banks



Hypertherm Powermax 105 Manual:

Hypertherm Powermax 105 Manual Book Review: Unveiling the Power of Words

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Table of Contents Hypertherm Powermax 105 Manual

1. Understanding the eBook Hypertherm Powermax 105 Manual
 - The Rise of Digital Reading Hypertherm Powermax 105 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hypertherm Powermax 105 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hypertherm Powermax 105 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hypertherm Powermax 105 Manual
 - Personalized Recommendations
 - Hypertherm Powermax 105 Manual User Reviews and Ratings
 - Hypertherm Powermax 105 Manual and Bestseller Lists

5. Accessing Hypertherm Powermax 105 Manual Free and Paid eBooks
 - Hypertherm Powermax 105 Manual Public Domain eBooks
 - Hypertherm Powermax 105 Manual eBook Subscription Services
 - Hypertherm Powermax 105 Manual Budget-Friendly Options
6. Navigating Hypertherm Powermax 105 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hypertherm Powermax 105 Manual Compatibility with Devices
 - Hypertherm Powermax 105 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hypertherm Powermax 105 Manual
 - Highlighting and Note-Taking Hypertherm Powermax 105 Manual
 - Interactive Elements Hypertherm Powermax 105 Manual
8. Staying Engaged with Hypertherm Powermax 105 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hypertherm Powermax 105 Manual
9. Balancing eBooks and Physical Books Hypertherm Powermax 105 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hypertherm Powermax 105 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Hypertherm Powermax 105 Manual
 - Setting Reading Goals Hypertherm Powermax 105 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Hypertherm Powermax 105 Manual
 - Fact-Checking eBook Content of Hypertherm Powermax 105 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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