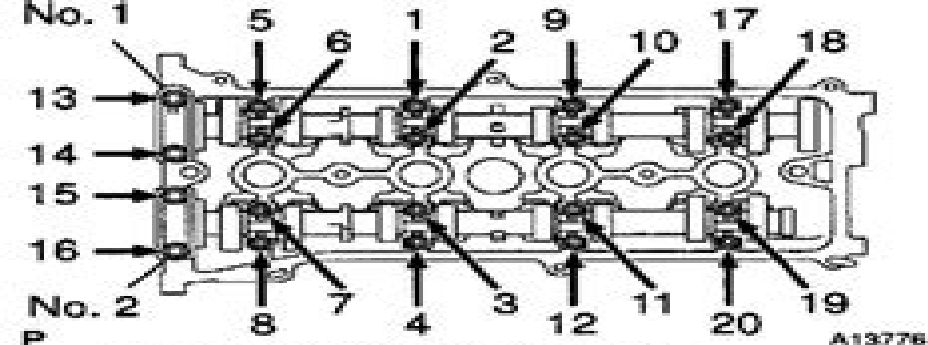




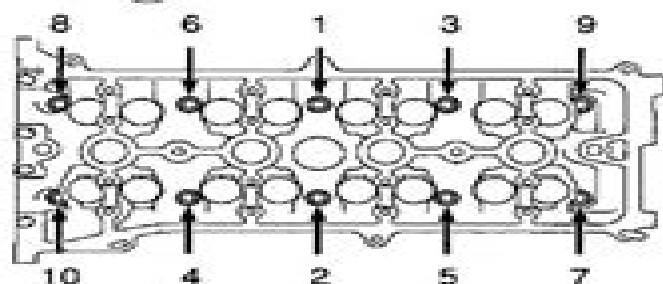
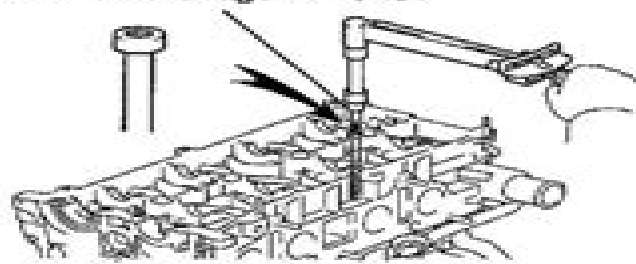
Install and uniformly tighten the 20 bearing cap bolts in several passes, in the sequence shown.

Torque:

29.5 Nm (300 kgf-cm, 22 ft. lbs.) for No. 1 and No. 2

2 Nm (20 kgf-cm, 30 inch lbs.) for others

10 mm BI-hexagon Wrench



Cylinder Head Bolt Torque Sequence

Cylinder Head

Maximum Warp-age 0.08 mm (0.0031 in.)

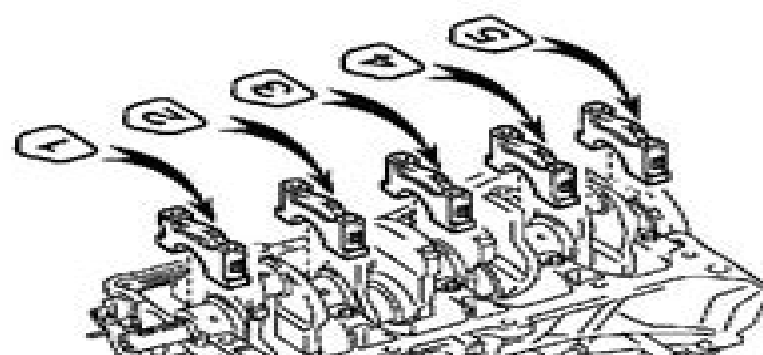
Cylinder Head Torque

Step 1 79 Nm (58 ft.lbs)

Step 2 90 degrees

If any cylinder head bolt is broken or deformed, replace it. Apply a light coat of engine oil on the threads and under the heads of the cylinder head bolts.

If any one of the cylinder head bolts does not meet the torque specification, replace the cylinder head bolt.



Main Bearing Cap Bolt Torque Sequence

- 1 Apply a light coat of engine oil on the threads and under the main bearing cap bolts.
- 2 Install and uniformly tighten the 10 main bearing cap bolts in several passes, in the sequence shown.

Torque: 20 Nm (205 kgf-cm, 15 ft. lbs.)

- 3 Retighten the 10 main bearing cap bolts in several passes, in the sequence shown.

Torque: 40 Nm (410 kgf-cm, 30 ft. lbs.)

If any one of the main bearing cap bolts does not meet the torque specification, replace the main bearing cap bolt.

- 4 Mark the front of the main bearing cap bolt with paint.
- 5 Retighten the main bearing cap bolts by 90° in the numerical order shown.
- 6 Check that the painted mark is now at a 90° angle to the front.
- 7 Check that the crankshaft turns smoothly.

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BM King



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