

01-01 Engine-Support Fasteners Checking (Noise Emission Control)

Check the front and rear engine-support fasteners for tightness. See [Fig. 1](#). See Section 01.02 of the *Shuttle Bus Chassis Workshop Manual* for procedures.

NOTE: At engine overhaul, and whenever the engine has been removed, inspect the lower and upper isolators and replace them if they are worn. See [Fig. 1](#). See Section 01.02 of the *Shuttle Bus Chassis Workshop Manual* for procedures.

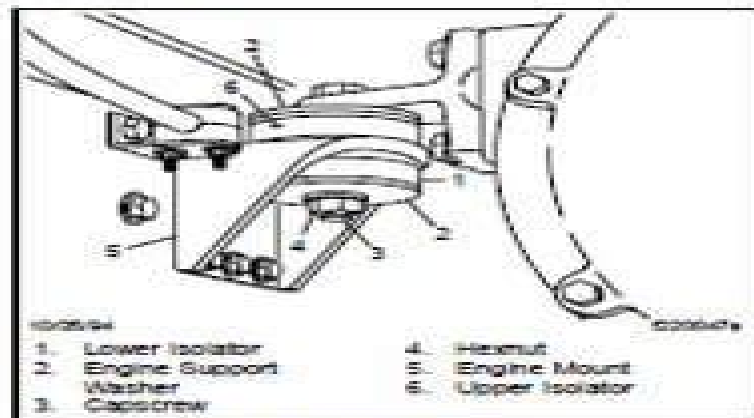


Fig. 1. Rear Engine Mount

01-02 Engine Drive Belt Inspecting



WARNING

The engine and the belt must be cool before you check the belt. Handling a hot belt can cause personal injury.

Worn or loose drive belts may cause premature bearing failure or engine overheating. Excessive tension, or too little tension on the belt may result in excessive and premature belt wear. Poly-V belts, or serpentine belts, are retained by a belt tensioner that requires no tension adjustment. Replace the engine drive belt if any conditions described in the visual inspection are found. V-belts are installed as individual belts, and as matched sets. When replacing a matched set of belts, always replace both belts at the same time. Matched belts must be from the same manufacturer. To inspect a belt, gently twist the belt to view the belt sidewalls and bottom. Visually inspect all drive belts for the following conditions, then perform the belt tension inspection.

Visual Inspection

1. Inspect the belt for glazing. See [Fig. 2](#), Ref. A. Glazing is indicated by shiny sidewalls, and is caused by friction created when a loose belt slips in the pulleys. It can also be caused by oil or grease contamination on the pulleys.
2. Check the belt for ply separation. See [Fig. 2](#), Ref. B. Oil, grease, or belt dressing can cause the belt to fall apart in layers. Repair any oil or coolant leaks that are affecting the belts before replacing the drive belts. Do not use belt dressing on any belt.
3. Check the belt for a jagged or streaked sidewall. See [Fig. 2](#), Ref. C. Jagged or streaked sidewalls are the result of foreign objects, such as sand or gravel in the pulley, or a rough pulley surface.
4. Check for tensile breaks (breaks in the cord body). See [Fig. 2](#), Ref. D. Cuts in a belt are usually caused by foreign objects in the pulley, or by prying or forcing the belt during removal or installation.
5. Check for uneven ribs on serpentine (poly-V) belts. See [Fig. 2](#), Ref. E. Foreign objects in the pulley will erode the undercut ribs, causing the belt to lose its gripping power.
6. Check the drive belts for cracks. See [Fig. 2](#), Ref. F. Small irregular cracks are usually the signs of an old belt.
7. Visually inspect the pulleys for excessive play or wobble. Excessive play or wobble indicates a failure of the pulley bearing. Check for belt

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Table of Contents Freightliner Mb55 Manual

1. Understanding the eBook Freightliner Mb55 Manual
 - The Rise of Digital Reading Freightliner Mb55 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Freightliner Mb55 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Freightliner Mb55 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Freightliner Mb55 Manual
 - Personalized Recommendations
 - Freightliner Mb55 Manual User Reviews and Ratings

- Freightliner Mb55 Manual and Bestseller Lists
- 5. Accessing Freightliner Mb55 Manual Free and Paid eBooks
 - Freightliner Mb55 Manual Public Domain eBooks
 - Freightliner Mb55 Manual eBook Subscription Services
 - Freightliner Mb55 Manual Budget-Friendly Options
- 6. Navigating Freightliner Mb55 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Freightliner Mb55 Manual Compatibility with Devices
 - Freightliner Mb55 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Freightliner Mb55 Manual
 - Highlighting and Note-Taking Freightliner Mb55 Manual
 - Interactive Elements Freightliner Mb55 Manual
- 8. Staying Engaged with Freightliner Mb55 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Freightliner Mb55 Manual
- 9. Balancing eBooks and Physical Books Freightliner Mb55 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Freightliner Mb55 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Freightliner Mb55 Manual
 - Setting Reading Goals Freightliner Mb55 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Freightliner Mb55 Manual
 - Fact-Checking eBook Content of Freightliner Mb55 Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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