## Torque Rod and Bushing Removal and Installation

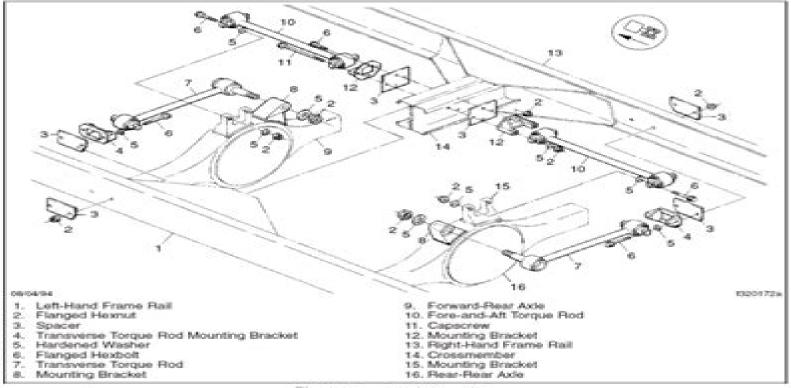


Fig. 1, Torque Rods Mounting

NOTE: When tightening the clamp, make sure that the position of the bushing pin is at a right angle to the center line of the torque rod shank. See Fig. 8.

- Place the torque rod end, the bushing, and the clamp on the press plate.
- Using the larger end of the remover/ replacer tool, position the tool and cap on top of the clamp assembly.
- Press the bushing in the torque rod end. Check that the bushing's outer sleeve protrudes equally on each side of the torque rod end.

- Install the fore-and-aft torque rods as follows (see Fig. 1):
  - 10.1 Position a torque rod straddle mount pin in the forward-rear axie bracket, Install the flanged bolts through the axie bracket and the straddle mount pin. Install a spacer and nut on each bolt, and tighten 190 lbf-ft (260 N-m).
  - 10.2 Position a torque rod straddle mount pin in the rearmost axle bracket. Install the flanged bofts through the axle bracket and the straddle mount pin. Install a spacer and nut on each boft, and tighten 190 lbf-ft (260 N-m).

# **Freightliner Def Manual**

**Albert A Gayle** 



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