

Gearbox - Remove Transfer box

Pre operation

Transfer shaft - Remove (B1141)

- 1 After removing the gear shaft, push the shaft tip lower transmission.
- 2 Push the front lower vertical rod (1) from the transfer box control lever.
- 3 Remove the mounting plate (2) and remove transfer box as an assembly.

NOTE: Check the oil level for transfer box by removing the drain plug on the transfer box.

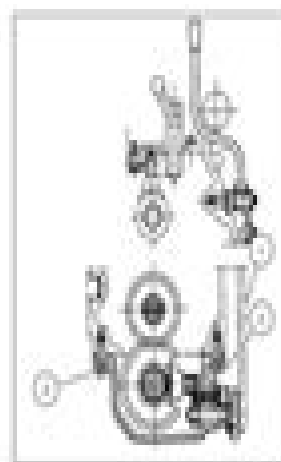


Image 1

Post operation

Transfer - Reassemble Transfer box (B1142)

Gearbox - Disassemble Transfer box

Pre operation

Transfer - Remove Transfer box (B1141)

- 1 Use a pin to remove the oil plug (1) from the transfer box (2) and oiler gear shaft (3).
- 2 Push transfer gear shaft (4) forward and disengage the box (2) and remove the oil gear (4), springs (5) and needle bearing (6) from the transfer box.
- 3 Check the oiler gear shaft, oiler gear supports and needle bearing for any wear or damage. Replace as necessary.



Image 1

4 Remove the following

- Shaft Seal Ring - (7)
- Shaft Seal - (8)
- Retaining Ring - (9)
- Output shaft (10) with bearing (11) and seal retainer (12)

NOTE: Look at oil level mark on each side of the shaft seal (7) and shaft seal (8) and level seal water across the the holes to pull the parts from the seal hole.

- 5 Remove the input shaft gear (13) and oiler gear (14) from the shaft.

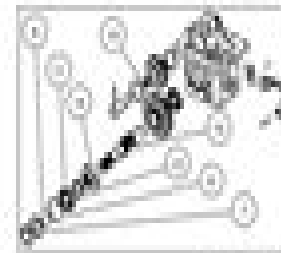


Image 1

6 To remove shift lever

- Unhook the plug (15) with sliding socket (16)
- Remove Output Plunger Spring (17)
- Remove Output Plunger (18)
- Remove Pin (19)
- Remove input plunger lever (20) from case

- 7 To remove the bearing (21) use a slide bearing puller.

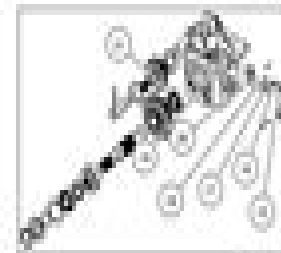


Image 1

Post operation

Transfer - Reassemble Transfer box (B1142)

Elox Workmaster 45 Manual

Daniel F McAuley



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