

## SECTION 1 MACHINE OPERATION



### 1.1.6.2 Table Traverse Controls ('H' Models)

On all 'H' versions table traverse is by manual operation only.

#### Table Traverse Handwheel (Fig. 8.1)

One revolution of the handwheel moves the table 91mm (3.6"). On release of the knob (Fig. 8.2) the handwheel may be moved radially to any convenient position.



#### Table Traverse Lock (Fig. 8.3) (Optional Equipment)

This control may be set to lock the table traverse for dressing etc.



#### Table Traverse Limit Dogs (Fig 8.4) (Optional Equipment)

On release of the hexagon bolt the dogs can be set in position to give the desired traverse length.



#### Table Traverse Stop (Fig. 8.5) (Optional Equipment)

The stop is spring loaded and the amount of cushioning can be adjusted by the hexagon screw.

# Jones Shipman 540 Surface Grinder Manual

**ML Yell**



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