





TABLE 100.12.1

Bolt-Torque Values for Electrical Connections**US Standard Fasteners ^a****Heat-Treated Steel – Cadmium or Zinc Plated ^b**

Grade	SAE 1&2	SAE 5	SAE 7	SAE 8
Head Marking				
Minimum Tensile (Strength) (lb/in^2)	64K	105K	133K	150K
Bolt Diameter (Inches)	Torque (Pound-Feet)			
1/4	4	6	8	8
5/16	7	11	15	18
3/8	12	20	27	30
7/16	19	32	44	48
1/2	30	48	68	74
9/16	42	70	96	105
5/8	59	96	135	145
3/4	96	160	225	235
7/8	150	240	350	380
1.0	225	370	530	570

a. Consult manufacturer for equipment supplied with metric fasteners.

b. Table is based on national coarse thread pitch.

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An Introduction to SCR Power Controls George A. Sites, 2004 *Practical Electrical Wiring* Herbert P. Richter, W. Creighton Schwan, 1990 Whether you're a professional electrician or a do it yourselfer this authoritative and easy to use guide helps you perform any wiring job quickly safely and efficiently You'll find all the on the job help you need in easy step by step instructions **The National Electrical Contractor**, 1937 **Electro-technology**, 1949-10 **Electrical Manufacturing**, 1956 Electric Light & Power, 1960 **Electric Light and Power**, 1938 **Electrical Digest**, 1950 *Electrical World*, 1959 Production Engineering & Management, 1950 **Electrical West**, 1955 Machine Design, 1956 **Transactions of the American Institute of Electrical Engineers**, 1932 Specifying Engineer, 1980 **Product Engineering**, 1955 Vols for 1955 includes an issue with title Product design handbook issue 1956 Product design digest issue 1957 Design digest issue Electronic Design, 1955-09 **Electro Technology Newsletter** Stanley A. Dennis, Leon Irving Thomas, 1944 Automation, 1955 **Purchasing**, 1949 **Electrical Design News**, 1960

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