

BAR AND CHAIN MAINTENANCE

Use only HOMELITE® Raker low-kickback chain on this saw. The fast-cutting chain will provide kickback reduction when properly maintained.



For smooth and fast cutting, Raker chain needs to be maintained properly. The chain requires sharpening when the wood chips are powdery, the chain must be forced through the wood during cutting, or the chain cuts to one side. During maintenance of your chain, consider the following:

1. Improper filing angle resulting in a forward-hooked cutter increases the potential for a high kickback.
2. Raker (depth gauge) setting: Too low increases the potential for kickback; not low enough decreases cutting ability.
3. If cutter teeth have hit hard objects such as nails and stones, or have been abraded by mud or sand on the wood, have servicing dealer sharpen chain.

NOTE: Replace the drive sprocket when installing replacement chain or chain damage will occur.

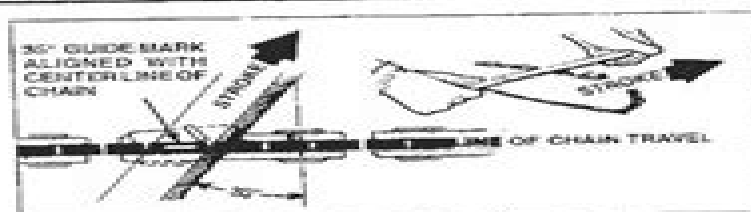
HOW TO FILE THE CUTTERS

Be careful to file all cutters to the specified angles and to the same length, as fast cutting can be obtained only when all cutters are uniform.

1. Clamp the middle of the guide bar in a vice. Be careful that you do not pinch the guide bar rails or the chain will not move freely in the groove.
2. Tighten the chain tension enough that the chain doesn't wobble. Do all of your filing at the mid point of the bar. Wear gloves for protection.
3. The top plate filing angle should be 35°.
4. Use the holder #D 06804 which includes 7/32" diameter round file.

RAKER CLEARANCE

1. The rakers should be maintained at a clearance between .030" (0.75 mm) and .028" (0.71 mm). Depth gauge tool #D 06885 can be used for checking the raker clearances.
2. Every time the chain is filed, check a couple of rakers. Fit the tool over the chain so that a set of rakers projects up into the filing slot. Put two strokes across the filing face of the tool with a 5" flat file. If you remove any metal from the rakers, they are too high, and all sets of rakers on the chain should then be filed to .030".



4. Keep the file level with the top plate of the tooth. Do not let the file dip or rock.
5. Using light but firm pressure, stroke towards the front corner of the tooth. Lift file away from the steel on each return stroke.
6. Put a few firm strokes on every tooth. File all left hand cutters on one side. Then move to the other side and file the right hand cutters. Occasionally rotate the file in the holder.



WARNING

Improper chain sharpening increases the potential of kickback.



WARNING

Failure to replace or repair damaged chain can cause serious injury.

3. After the rakers have been filed, they should be returned to their original shape.

GUIDE BAR

Every week of use, reverse the guide bar on the saw to distribute the wear for maximum bar life. The bar should be cleaned every day of use and checked for wear and damage.

Feathering or burning of the bar rails is a normal process of bar wear. Such faults should be smoothed with a file or stone as soon as they occur. Also check that the bar cuts are parallel (of equal height). If not, file or grind them parallel.

A bar with any of the following faults should be replaced.

- a) Wear inside the bar rails which permits the chain to flop over sideways.
- b) Bent guide bar.
- c) Cracked or broken rails.
- d) Sprung rails.

Homelite Xl 12 Service Manual

Shasha Hu



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