

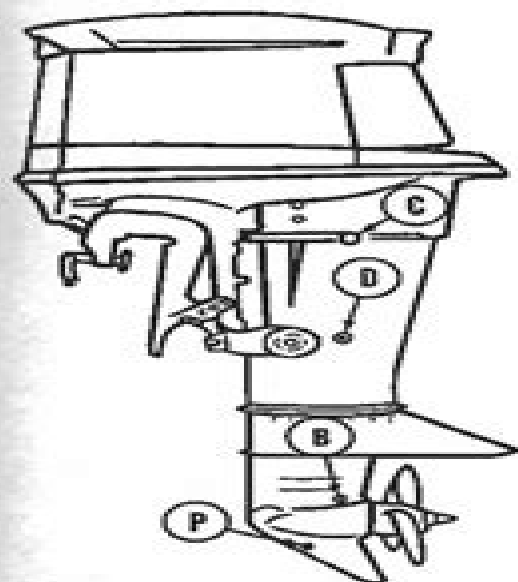


Fig. H1 — Port side view of the HOME-LITE Four-Cycle outboard motor showing drain and filler plug location for power head and lower unit.

- B. Lower unit bleed plug
- C. Oil level indicator
- D. Oil reservoir drain plug
- P. Lower unit drain & filler plug

LUBRICATION

The four-cycle power head is lubricated by a pressurized oil system which uses a separate oil reservoir. Do not mix oil with the fuel. The oil pump should be drained and refilled with two quarts of a good grade automotive oil, SAE 30, type MS every 100 hours of operation, and oil level checked daily. If motor is operated at temperatures below 32°F., SAE 10, MS oil should be used. The lubricating system uses a cartridge type oil filter and the element should be renewed when oil is changed.

Refer to Fig. H1 for location of the engine oil reservoir drain (D) and oil level indicator (C) plugs. The engine oil filler cap on early motors is located under shroud on rear, port side of power head. On later motors, filler cap is just behind the ignition distributor. The oil filter cartridge is located on starboard side of block and can be renewed after removing shroud.

The lower unit gears and bearings are lubricated by oil contained in the gear case. The best available grade of SAE 30 outboard gear oil should be used. Gearcase capacity is 12 ounces. Drain the gear housing every 100 hours by removing the drain plug (P) and bleed plug (B). Refill

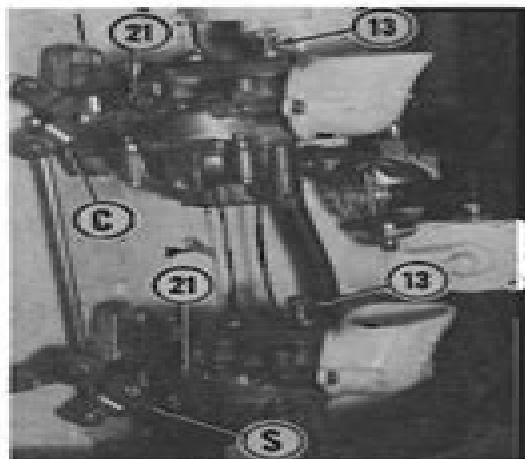
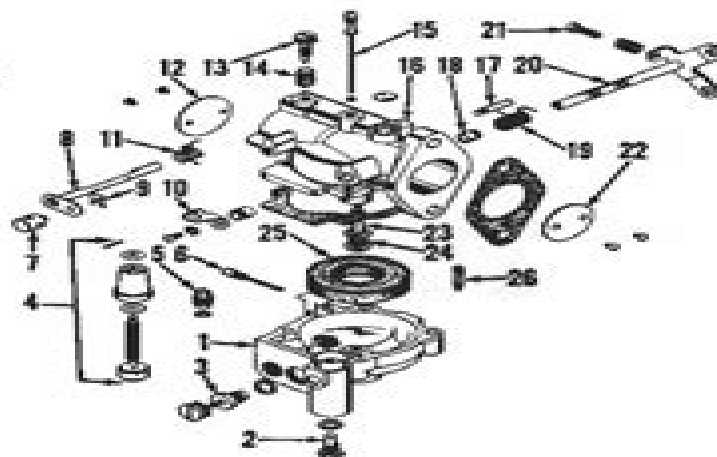


Fig. H2 — Installed view of carburetors showing points of adjustment.

- C. Clamp screw
- S. Float bowl
- 13. Idle adjustment screw
- 21. Idle speed stop screw

Fig. H3 — Exploded view of Tillotson carburetor used on all models.

- 1. Float bowl
- 2. Stop screw
- 3. Solenoid needle valve
- 4. Accelerator pump
- 5. Solenoid valve
- 6. Float pivot
- 7. Choke armful
- 8. Choke shaft
- 9. Retainer
- 10. Adjusting lever
- 11. Choke return spring
- 12. Choke valve
- 13. Solenoid valve
- 14. Spring
- 15. Idle tube
- 16. Carburetor body
- 17. Stop pin
- 18. Flange
- 19. Throttle anti-flo
- 20. Throttle shaft
- 21. Idle speed screw
- 22. Throttle valve
- 23. Main needle
- 24. Main jet
- 25. Float
- 26. Check valve



through drain plug hole (P) until the lubricant reaches level of bleed plug (B). Reinstall bleed and drain plugs securely, using new gaskets. Gearcase level should be checked each 25 hours of operation.

FUEL SYSTEM

The motor is equipped with two Tillotson model MD 1208 or C carburetors which may be identically adjusted and synchronized. Each carburetor supplies the fuel mixture for two of the four cylinders. An automotive, di-

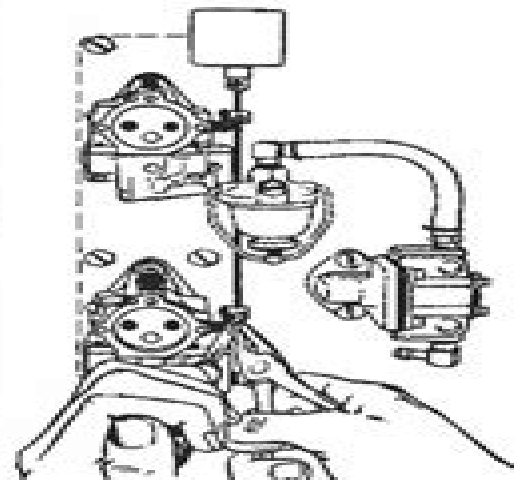


Fig. H4 — Make sure choke solenoid opens and closes both choke valves equally and completely and that solenoid plunger operates on a vertical plane with no side pressure.

aphragm type fuel pump is mounted on camshaft cover (front) of engine and is driven by a camshaft lobe.

CARBURETOR. Refer to Fig. H2 for an installed view of carburetors. Normal initial setting for the idle mixture needle (13) is 1 1/4 turns open from the closed position. Carburetor is equipped with a fixed high-speed jet. Idle mixture and speed adjustments should be checked under load after engine is at operating temperature, and both carburetors adjusted alike.

Homelite Fisher Pierce 4 Stroke Outboard Motor Repair Guide

Thomas Griffiths



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web the moldflow design guide is intended to help practicing engineers solve problems they encounter frequently in the design of parts and molds and during production