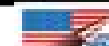


# Valve Guides

VALVE GUIDES FOR ALL MODELS (CON'T)



C630 Nickel/  
Bronze



Cast Iron



Manganese

Model & Year	Size O.D.	C630 Nickel/Bronze		Cast Iron		Manganese	
		Intake	Exhaust	Intake	Exhaust	Intake	Exhaust
Twin Cam 2005/2011 88" - 103" .562" STD O.D.	Std	—	—	61640	61644	61616	61612
	.001	—	—	61641	61645	61617	—
	.002	—	—	61642	61646	61618	—
	.010	—	—	61643	61647	—	61615
Milwaukee-Eight® 107" & 114" 2017/Later	Std	61675	61679	61683	61687	—	—
	.001	61676	61680	61684	61688	—	—
	.002	61677	61681	61685	61689	—	—
	.010	61678	61682	61686	61690	—	—
Ironhead Sportster 1957/Early 1983 .5645" STD O.D.	Std	61742	61746	61593	61590	—	—
	.001	61743	61747	61594	61591	—	—
	.002	61744	61748	61595	61592	—	—
	.010	61745	61749	61596	61597	—	—
Flathead 45" 1930/1973	Std	—	—	61750	61750	—	—
	.001	—	—	61751	61751	—	—
	.002	—	—	61752	61752	—	—
	.010	—	—	61753	61753	—	—
Flathead 74" & 80" 1930/1973	Std	—	—	61754	61754	—	—
	.001	—	—	61755	61755	—	—
	.002	—	—	61756	61756	—	—
	.010	—	—	61757	61757	—	—

## C630 Nickel/Bronze

We choose to use the copper based C63000 nickel-aluminum bronze as a material to make our bronze valve guides, because of its ideal characteristics for the application. The 5% nickel content provides superior resistance to wear, and the approximately 80% copper content delivers outstanding heat conductivity. KPMI® guide profiles are designed to have minimal effect on the airstream, while maintaining critical cross sectional thickness in high temperature areas, which promotes high performance and endurance.

## Cast Iron

After chemically separating several samples of cast iron material, and analyzing and evaluating the test data, we decided to have our own specification of cast iron made exclusively for us. We specify elements such as carbon, silicon, manganese, nickel, chromium, copper and sulfur to produce a highly pearlitic structure with dense fine grains, and excellent wear resistance.

## Manganese

These Engine Builder valve guides have been designed with the price conscious builder in mind. Expect the same exacting KPMI® tolerances, but with a reduced toughness/wear-ability when compared to premium "C630" nickel-aluminum bronze valve guides. The softer Manganese guides are easily reamed, and then can be delicately finished with our high quality ball hones. Now, with any battery operated or electric drill, you can ream and hone manganese valve guides in less time, and in the absence of expensive honing equipment required to properly size "tough" Nickel Bronze guides.

## Superior Airflow

Guide profiles are designed to have as little effect on the airstream as possible, while maintaining critical cross sectional thickness in high temperature areas, promoting both high performance and endurance.

## Tight Tolerances

High concentricity tolerances are held to insure that the best possible geometry between the seat and guide is maintained when the guides are replaced. This means minimal material removal from the seat, time savings, and consistent chamber volumes, when valve jobs are performed.

# Harley Valve Guide Clearance

**A Loxley**



## Harley Valve Guide Clearance:

*101 Harley-Davidson Twin Cam Performance Projects* Chris Maida Mark Zimmerman, 2005      Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen, 2013-02-12 In this second part of his fifth volume on Harley Davidsons motorcycles Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and streetwise tips on the Shovelhead motorcycle Donny presents what Harley Davidson has to say through the myriad of service bulletins back in the day in everyday language He also uses his extensive practical experience to constructively critique the official line offers additional hard earned information and then shares what he does to his own bikes He provides solutions to fix the Shovelheads teething problems Harleys responses to ongoing problematic aspects of vibration as well as the aftermarkets cures tips on working with the Shovelheads carburetors and five ignitions starter and charging systems electrical switches circuit breakers and relays and best practices for lubrication as well as the progression of front forks and shocks brakes wheels and tires Written in straightforward language this guide offers step by step instructions to help all levels of enthusiasts from novices to expert mechanics In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the lifestyle that comes with being a Harley rider      **How to Rebuild and Restore Classic Harley-Davidson Big Twins 1936-1964** Rick Schunk, 2012-10-15 DIV When it comes to collector motorcycles none hold the allure of the classic Harley Davidson Big Twins built from 1936 to 1964 But owning and maintaining these tempermental machines provides endless challenges Even the most pristine restored example needs a tremendous amount of care maintenance and repair The rebuilding and restoring of these machines is not so much a defined task as a never ending process This book serves to guide owners through that process div Beginning with a practical section on understanding choosing and purchasing a classic Harley this book focuses on the nuts and bolts of classic Harley ownership Through step by step photography and thoughtful informative instruction the reader will learn how to disassemble a chassis rebuild a fork lace a wheel and paint the major parts for any restoration It also provides thorough instruction on repairing overhauling and restoring all major components such as the engine transmission and electrical system      *Harley-Davidson Sportster Performance Handbook, 3rd Edition* Buzz Buzzelli,      **Standards of Practice Covering the Training of Motorcycle Repairmen and Drivers and the Maintenance of Motorcycles in Military Service** Harley-Davidson Motor Company, 1918      *Harley-Davidson Big Twins Owners Workshop Manual* Curt Choate, Tom Schauwecker, John Harold Haynes, 1999 Harley Davidson Big Twins 1970 99 Shop Manual Haynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill      **TM 9-879 Motorcycle, Solo (Harley Davidson Model WLA)** United States. War Department, 2018-09-30 TM 9 879 Motorcycle Solo Harley Davidson Model WLA 1943 10 18 In addition to a description of the Harley Davidson motorcycle this manual contains technical information required for the identification use and care of the materiel The manual is divided into two parts Part One section I through section VI gives vehicle operating instructions Part Two section VII

through section XXV gives vehicle maintenance instructions to using arm personnel charged with the responsibility of doing maintenance work within their jurisdiction      **Motorcycle, Solo (Harley-Davidson Model WLA)** United States. War Department,2021-05-19 In Motorcycle Solo Harley Davidson Model WLA the United States War Department presents an authoritative guide to the revered military motorcycle that became emblematic of American ingenuity during World War II This technical manual skillfully delineates the design operation and maintenance of the Harley Davidson WLA employing clear precise language and instructional diagrams that reflect the pragmatic literary style common in wartime documentation This manual not only serves as a crucial document for military personnel but also offers insights into the intersection of technology and warfare encapsulating a specific moment in American history when mechanized mobility was vital to military strategy The United States War Department responsible for overseeing military logistics during a tumultuous era utilized expertise from engineers and wartime veterans to create this manual The emphasis on practical guidance underscores the Department s commitment to efficiency and readiness while the selection of the Harley Davidson WLA a model celebrated for its durability and reliability illustrates the importance of innovation in the face of adversity The War Department aimed to ensure that servicemen could maximize the potential of this motorcycle in diverse terrains and conditions reflecting broader wartime needs for adaptability and resilience I highly recommend this manual to historians military enthusiasts and collectors alike Its detailed illustrations and straightforward instructions make it a valuable resource for understanding not only the Harley Davidson WLA but also the greater context of military resourcefulness during World War II Whether you are a scholar researching wartime logistics or a motorcycle aficionado curious about the legacy of military bikes this guide offers a compelling glimpse into the ingenuity of an era defined by conflict      **Chilton's Motorcycle Repair Manual** ,1976

*Training Manual* United States. War Dept,1924      *Harley-Davidson Service-repair Handbook, Sportster Series, 1959-1977* ,1977      *The Complete Idiot's Guide to Motorcycles, 5th Edition* Motorcyclist Magazine,John Stein,2011-03-01 The book to drive biker fans hog wild The most complete book on motorcycles covers everything from motorcycle maintenance and appropriate gear to safety tips new rules and venues recommended buys and making the most out of trips on the open road It also includes a completely updated buyer s guide featuring photos and write ups of latest street sport and dirt bikes Revised edition with more than 400 photos Includes new information on the newest breed of fuel alternative and three wheel bikes      **Aviation** ,1928      **WALNECK'S CLASSIC CYCLE TRADER, JANUARY 2000** Causey Enterprises, LLC,      *Motorcycles and Side Cars* Victor Wilfred Pagé,1924      **Early Motorcycles** Victor W. Page,2004-11-04 Comprehensive volume of practical information on everything from mufflers and automatic oil pumps to batteries and timing valves Over 370 rare illustrations      **Illustrated Harley-Davidson Buyer's Guide** Allan Girdler,1992 All the postwar bikes are profiled featuring production changes facts and figures and nearly 150 photos of Knuckleheads Panheads Shovelheads Sportsters and Superglides 2nd ed      **Technical Manual** United States. War Department,1943      **WALNECK'S CLASSIC**

**CYCLE TRADER, JANUARY 2006** Causey Enterprises, LLC, *Motorcycle Illustrated* ,1912

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