

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions form each Part – A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool – life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations – counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type – cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non – traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

Mechanical Fitting Theory Question Paper N1

Rachel S Tattersall



Mechanical Fitting Theory Question Paper N1:

This book delves into Mechanical Fitting Theory Question Paper N1. Mechanical Fitting Theory Question Paper N1 is a crucial topic that needs to be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Mechanical Fitting Theory Question Paper N1, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:
 - Chapter 1: Introduction to Mechanical Fitting Theory Question Paper N1
 - Chapter 2: Essential Elements of Mechanical Fitting Theory Question Paper N1
 - Chapter 3: Mechanical Fitting Theory Question Paper N1 in Everyday Life
 - Chapter 4: Mechanical Fitting Theory Question Paper N1 in Specific Contexts
 - Chapter 5: Conclusion
 2. In chapter 1, this book will provide an overview of Mechanical Fitting Theory Question Paper N1. This chapter will explore what Mechanical Fitting Theory Question Paper N1 is, why Mechanical Fitting Theory Question Paper N1 is vital, and how to effectively learn about Mechanical Fitting Theory Question Paper N1.
 3. In chapter 2, this book will delve into the foundational concepts of Mechanical Fitting Theory Question Paper N1. This chapter will elucidate the essential principles that must be understood to grasp Mechanical Fitting Theory Question Paper N1 in its entirety.
 4. In chapter 3, this book will examine the practical applications of Mechanical Fitting Theory Question Paper N1 in daily life. The third chapter will showcase real-world examples of how Mechanical Fitting Theory Question Paper N1 can be effectively utilized in everyday scenarios.
 5. In chapter 4, this book will scrutinize the relevance of Mechanical Fitting Theory Question Paper N1 in specific contexts. The fourth chapter will explore how Mechanical Fitting Theory Question Paper N1 is applied in specialized fields, such as education, business, and technology.
 6. In chapter 5, the author will draw a conclusion about Mechanical Fitting Theory Question Paper N1. The final chapter will summarize the key points that have been discussed throughout the book.
- This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Mechanical Fitting Theory Question Paper N1.

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