

Mazda B-Series 1998-2006 Workshop Manual

CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley	Disassembly Note
2	VIP pulley	Disassembly Note
3	Timing gear cover	Disassembly Note
4	Oil pump	Disassembly Note
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Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



VIP Pulley Disassembly Note

- Remove the VIP pulley by using the SST.



Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



VIP Gear Disassembly Note

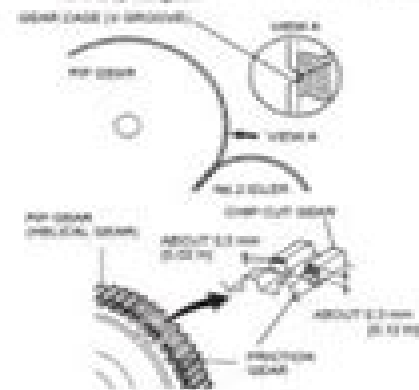
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the VIP gear are aligned.

Note

- If the ship-out gear is hard to find, move the VIP gear on notch back and forth, then check the ship-out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the VIP gear by using the SST.

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Haynes Mazda B-Series Pick-Ups Owners Workshop Manual, No. 267 Mike Stubblefield, John Harold Haynes, 1990

Mazda B4000, B3000, B2300 1996 Workshop Manual Mazda Motor Corporation, 1995 American Book Publishing Record ,2001 **Chilton's Auto Repair Manual** ,1993 Each edition includes information for that year and several previous years Mazda B4000, B3000, B2300 1995 Workshop Manual Mazda Motor Corporation, 1994 Ford Ranger and Mazda (B-Series) Pick-Ups Automotive Repair Manual Eric Jorgensen, Alan Ahlstrand, J. H. Haynes, 2005-05 Complete coverage for your Ford Ranger and Mazda Pick up covering all Ford Ranger models for 1993 thru 2005 and Mazda B2300 B2500 B3000 B4000 for 1994 thru 2005 Routine Maintenance Tune up procedures Engine repair Cooling and heating Air Conditioning Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems Wiring diagrams *Chilton's Auto Repair Manual, 1988-1992* Jeff S. Chilton, Chilton Book Company, 1991 Information on repair replacement and adjustment for major components of American cars mass produced between 1988 and 1992 *Mazda B4000, B3000, B2300 1997 Workshop Manual* Mazda Motor Corporation, 1997 *Motor Imported Car Repair Manual* ,1987 **Ford Ranger & Mazda B-series Pick-ups Automotive Repair Manual** Eric Jorgensen, Alan Ahlstrand, John Harold Haynes, 2000

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