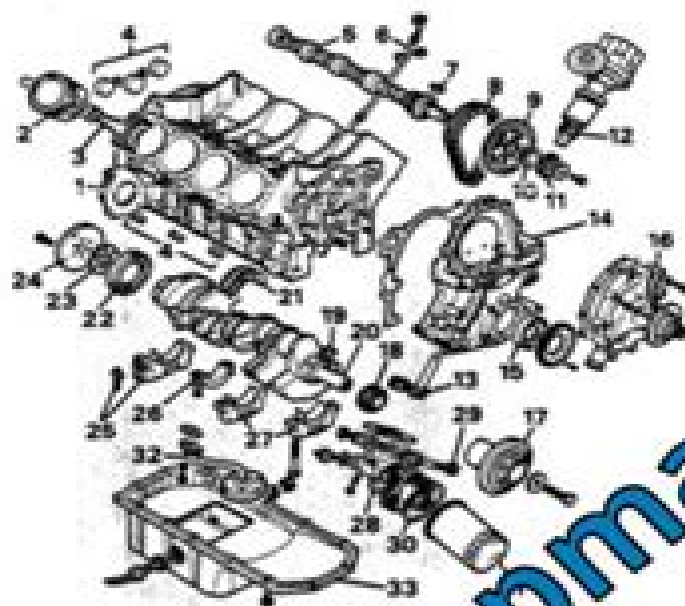
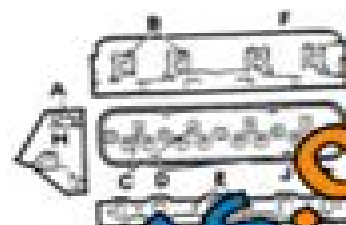


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1. Cylinder block
 2. Pistons and gudgeon pins (8)
 3. Connecting rods (8)
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19. Crankshaft
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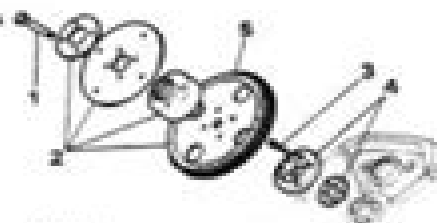


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REMOVE FLEXIBLE DRIVE PLATE AND RING GEAR ASSEMBLY

NOTE: Sortie each component with an identification line to enable re-assembly in original position.

1. Remove four retaining bolts.
2. Withdraw clamp ring, flexible drive plate, hub aligner and ring gear assembly.
3. Remove six socket head bolts securing crankshaft adaptor plate and then to crankshaft flange.
4. Withdraw crankshaft adaptor plate and shim.
5. Inspect ring gear assembly for distortion, cracks, chipped or badly worn teeth. If ring gear is in poor condition fit a new assembly.



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REMOVE AND DISASSEMBLE

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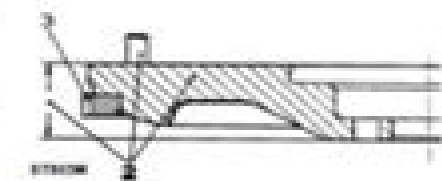
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FROM CRANKSHAFT



2. Examine flywheel clutch face for cracks, scoring and overheating. The flywheel can be refaced provided minimum thickness does not go below 38.00 mm (1.531 in). Remove three discs before machining.
3. Examine ring gear for wear, chipped and broken teeth. Replace as follows.



4. Drill a 10 mm diameter hole axially between roots of any tooth and inner diameter of starter ring sufficiently deep to weaken ring. DO NOT allow oil to enter flywheel.

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Daniel F McAuley



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