

## GEA Grasso M Series

### Total cost of ownership redefined

#### New GEA-Direct™ control panel

- High definition 15.6" display (960 x 540 pixels)
- Remote access via GEA-DirectLink™
- Full data history via GEA-DirectHistorian™
- Configurable Modbus TCP RTU over communications

#### Enhanced safety measures

- Multi-stage safety chain for over pressure protection
- 3D-locked pipes reducing welding system
- Continuous data monitoring with safety stop

#### Completely new screw compressor design

- High efficient and compact design
- Significantly improved rotor profile for industry leading IER (Energy Efficiency Ratio)
- Extended and variable internal volume ratio (V<sub>i</sub>) for better part load efficiency
- Variable speed from 1000 to 1200 rpm
- Integrated suction filter with gas operated non return valve for increased part load efficiency: no clutch at low flow rate

#### High performance motors

- Efficient high speed motor for increased capacity and part load efficiency
- Flanged motor design for higher reliability due to maintenance reduction and noise reduction

#### Easy to service

- Easy access to service parts
- Service friendly working height

#### Capacity control

- Infinite capacity and V<sub>i</sub> control for efficient operation in full and part load
- Capacity control via frequency converter and/or capacity slide
- Optimized compressor operation for larger pressure differences

#### 3-stage oil separator

- Maximizes 3 ppm oil carry over
- Reduced operating costs
- Low oil charge

#### Oil Management Center (OMC)

- Reduced leakage risk
- Change filter for easy service



# Grasso Refrigeration Screw Compressor Manual

**AW Rasmussen**



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