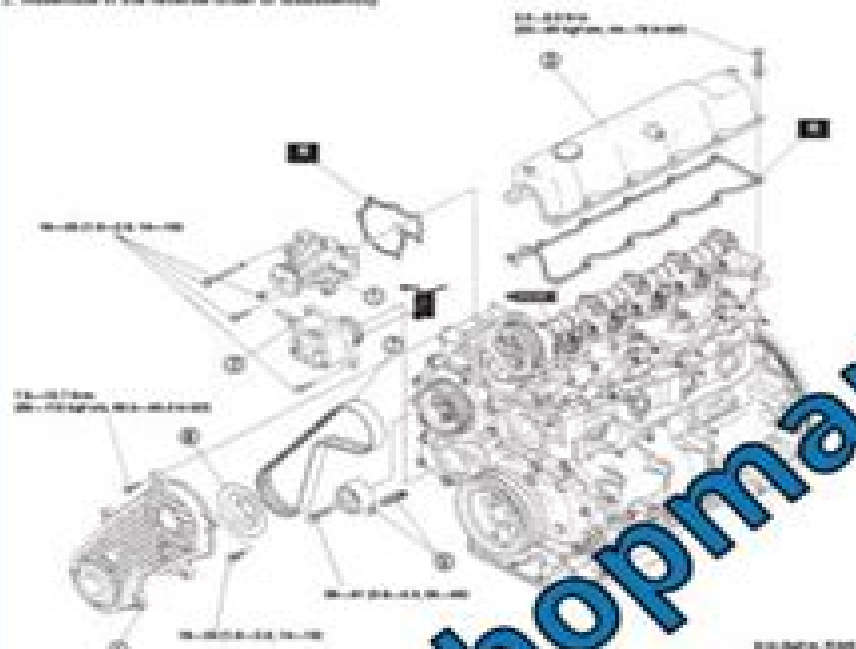


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ENGINE DISASSEMBLY/ASSEMBLY

Timing Belt Disassembly/Assembly

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Water pump	16-00000-000, 16-00000-000
2	Tensioner pump	16-00000-000, 16-00000-000
3	Cylinder head cover	16-00000-000, 16-00000-000
4	Timing belt cover	16-00000-000, 16-00000-000

1. Turn the crankshaft clockwise until the timing marks are shown.



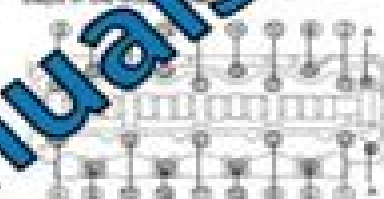
Crankshaft Pulley Disassembly Note

- Hold the crankshaft by using a wrench on the rear hexagon.



Cylinder Head Disassembly Note

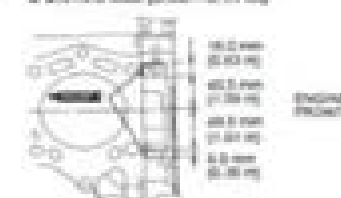
1. Remove the bolts in the order shown in the figure.
2. Loosen the bolts in two or three steps in the order shown in the figure.



Cylinder Head Gasket Assembly Note

- Apply silicone sealant to the cylinder head as shown.

Thickness
2.0-2.5 mm (0.08-0.10 in)



Cylinder Head Assembly Note

1. Apply clean engine oil to the threads and the seat face of each bolt and install them.
2. Tighten the bolts in two or three steps in the order shown in the figure.

Tightening torque
20 N·m (2.0 kgf·m, 22 ft·lb)



3. Put a point mark on each bolt head.
4. Using the marks as a reference, tighten the bolts by turning each 90° → 180° in the sequence shown.
5. Further tighten each bolt by turning another 90° → 180°.

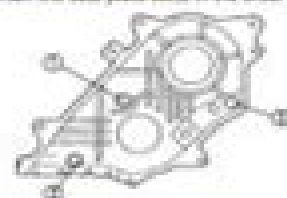


6. Tighten bolts A.

Tightening torque
15-20 N·m (1.5-2.0 kgf·m, 11.5-14.4 ft·lb)

Seat Plate Assembly Note

- Tighten the seat plate bolts in the order shown.



Crankshaft Pulley Assembly Note

- Hold the crankshaft by using a wrench on the rear hexagon and tighten the pulley lock bolt.



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Ying Liu



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Table of Contents Ford Courier 2 2 Diesel Workshop Manual

1. Understanding the eBook Ford Courier 2 2 Diesel Workshop Manual
 - The Rise of Digital Reading Ford Courier 2 2 Diesel Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Courier 2 2 Diesel Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Courier 2 2 Diesel Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Courier 2 2 Diesel Workshop Manual
 - Personalized Recommendations
 - Ford Courier 2 2 Diesel Workshop Manual User Reviews and Ratings
 - Ford Courier 2 2 Diesel Workshop Manual and Bestseller Lists
5. Accessing Ford Courier 2 2 Diesel Workshop Manual Free and Paid eBooks

- Ford Courier 2 2 Diesel Workshop Manual Public Domain eBooks
- Ford Courier 2 2 Diesel Workshop Manual eBook Subscription Services
- Ford Courier 2 2 Diesel Workshop Manual Budget-Friendly Options
- 6. Navigating Ford Courier 2 2 Diesel Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Courier 2 2 Diesel Workshop Manual Compatibility with Devices
 - Ford Courier 2 2 Diesel Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Courier 2 2 Diesel Workshop Manual
 - Highlighting and Note-Taking Ford Courier 2 2 Diesel Workshop Manual
 - Interactive Elements Ford Courier 2 2 Diesel Workshop Manual
- 8. Staying Engaged with Ford Courier 2 2 Diesel Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Courier 2 2 Diesel Workshop Manual
- 9. Balancing eBooks and Physical Books Ford Courier 2 2 Diesel Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Courier 2 2 Diesel Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford Courier 2 2 Diesel Workshop Manual
 - Setting Reading Goals Ford Courier 2 2 Diesel Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford Courier 2 2 Diesel Workshop Manual
 - Fact-Checking eBook Content of Ford Courier 2 2 Diesel Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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