

# SECTION 1

## ENGINE

### 3-CYLINDER DIESEL ENGINE

#### DESCRIPTION AND OPERATION

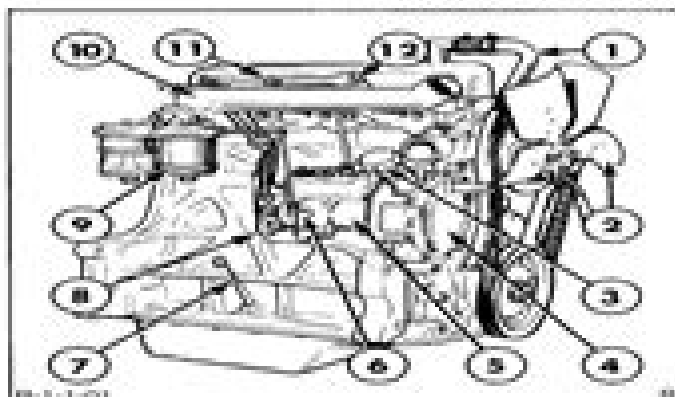


FIGURE 1-1

3-Cylinder Diesel Engine With DPA Distributor Type  
Fuel Injection Pump

- 1 Ventilation tube
- 2 Fan
- 3 Oil filler cap
- 4 Timing cover
- 5 Injection pump
- 6 Low pressure fuel inlet
- 7 Oil level indicator
- 8 High pressure fuel pipe
- 9 Fuel filters
- 10 Inlet manifold
- 11 Rocker cover
- 12 Injector

This section describes the overhaul and repair of the 3-cylinder direct injection diesel engine.

The engine, Figure 1-1, features a cross flow cylinder head with the inlet and exhaust manifolds on opposite sides of the head. The combustion chamber is formed in the crown of the piston which has two compression and one oil control ring all located above the piston ring.

The cylinder head assembly contains the valves, valve springs and the spring retainers. The valve guides are part of the cylinder head with replaceable valve seats pressed into the valve ports.

#### GENERAL SPECIFICATIONS

| Ford Model 455D                    |                 |           |
|------------------------------------|-----------------|-----------|
| No. of Cylinders                   |                 | 3         |
| Displacement:                      | in <sup>3</sup> | 201       |
|                                    | cm <sup>3</sup> | 3204      |
| Bore:                              | in              | 4.4       |
|                                    | mm              | 111.8     |
| Stroke:                            | in              | 4.4       |
|                                    | mm              | 111.8 1   |
| Compression Ratio                  |                 | 16.3:1    |
| Firing Order                       |                 | 1-2-3     |
| Rated Engine Speed<br>(rev/min)    |                 | 2200      |
| Idle Speed<br>(rev/min)            |                 | 600-850   |
| Maximum No Load<br>Speed (rev/min) |                 | 2350-2400 |

# Ford 655d Service Manual

**Raffaela Di Napoli**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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*Chilton Ford Service Manual ,2010*      **1994 Ford Car & Truck Powertrain Control / Emissions Diagnosis Service Manual OBD-I (Doesn't Cover - 3.8L Mustang, 4.6L Thunderbird/Cougar)** Ford Motor Company,2024-04-02 This 1994 Ford Car Truck Powertrain Control Emissions Diagnosis Service Manual OBD I Doesn t cover 3 8L Mustang 4 6L Thunderbird Cougar is a high quality licensed PRINT reproduction of the service manual authored by Ford Motor Company and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 2168 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1994 Ford Lincoln Mercury models are covered Aspire Crown Victoria Escort Mustang Probe Taurus Tempo Thunderbird Continental Mark VIII Town Car Capri Cougar Grand Marquis Sable Topaz Tracer Bronco Explorer F 150 F 250 F 350 Ranger Aerostar E 150 Econoline E 150 Econoline Club Wagon E 250 Econoline E 350 Econoline E 350 Econoline Club Wagon F Super Duty F 53 Motorhome Chassis F 59 Commercial Stripped Chassis CF7000 CF8000 F 600 F 700 F 800 LN7000 LN8000 B 600 B 700 L8000F CFT8000 L9000 LA9000 LS9000 LLA9000 LLS9000 LT9000 LTA9000 LTLA9000 LTLS9000 LTS9000 LA8000F LS8000F LT8000F LTS8000F LNT8000F LL9000 LN9000 LTL9000 LNT9000 F 600 LPO FT900 P 600 F 700 LPO This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles

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