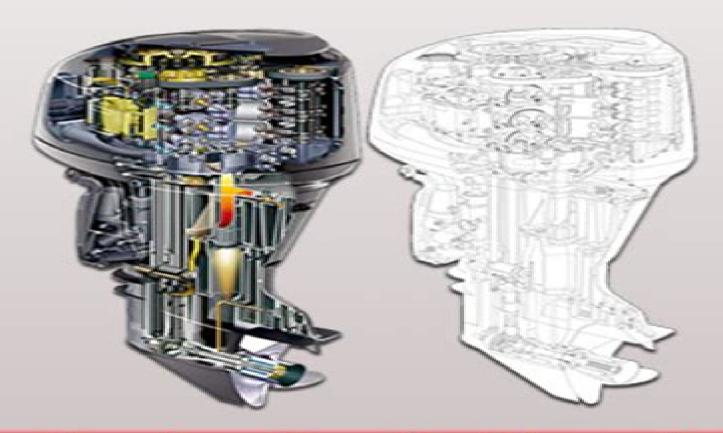






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1984-1999



Service Repair Manual







Force Outboard Owners Manual

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