

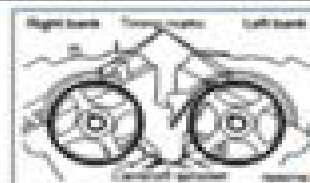
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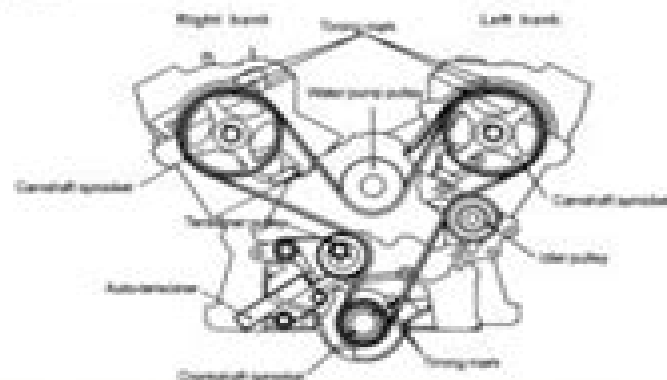
Removal steps

1. Adaptor plate
2. Drive plate
3. Plate
4. Adaptor
5. Flywheel
6. Rear plate
7. Oil seal case
8. Crankshaft rear oil seal
9. Bearing cap bolt

10. Bearing cap
11. Thrust bearing A <6072>
12. Thrust bearing B <6072>
13. Crankshaft bearing, lower
14. Crankshaft
15. Thrust bearing B
16. Thrust bearing A
17. Crankshaft bearing, upper
18. Cylinder block



1. Line up the timing sprockets.
2. Line up the timing belt.
3. Tighten the timing belt.
4. Check the timing belt tension.
5. Since the crankshaft is rotating, check the timing belt tension.
6. Install the timing belt on the water pump pulley, while taking up the slack.
7. Install the timing belt on the right-hand crankshaft sprocket.
8. Install the timing belt on the tensioner pulley.
9. Lightly press the tensioner pulley against the belt and temporarily tighten the tension bolt.
10. Check to see that the timing marks of all the sprockets are in alignment.



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Xiaolong Qi



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Table of Contents Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual

1. Understanding the eBook Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - The Rise of Digital Reading Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - User-Friendly Interface

4. Exploring eBook Recommendations from Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - Personalized Recommendations
 - Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual User Reviews and Ratings
 - Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual and Bestseller Lists
5. Accessing Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual Free and Paid eBooks
 - Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual Public Domain eBooks
 - Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual eBook Subscription Services
 - Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual Budget-Friendly Options
6. Navigating Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual Compatibility with Devices
 - Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - Highlighting and Note-Taking Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - Interactive Elements Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
8. Staying Engaged with Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
9. Balancing eBooks and Physical Books Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - Setting Reading Goals Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - Fact-Checking eBook Content of Mitsubishi Magna Verada 1998 2004 Workshop Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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