

# Working safely with pallet trucks

22 simple and useful tips



Inspect the pallet truck before use.



Always wear safety shoes.



Always inspect damage before it gets worse.



Never operate the truck with wet or slippery hands and avoid using slippery surfaces.



Never allow a passenger to ride on the pallet truck and never hang on to or hold it up.



Never use the pallet truck as a crane.



Drive the pallet truck carefully, steadily and responsibly. Avoid rapid acceleration and braking with extra carefully external corners.



On ramps, drive slowly and in a straight line, keeping the load on the uphill side. Never attempt to turn on a ramp.



At working up/breakdown, slow down.



On slippery floors, slow down to prevent the pallet truck from sliding or overturning.



Always maintain a safe distance from other operators, loading positions and the like. Watch out for other workers' equipment.



Always turn by using the front wheel, steering, reversing, corners with a maximum turn, and an emergency.



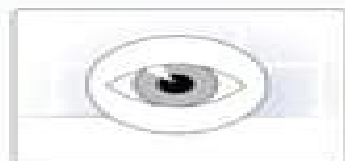
Only transport loads which fit within the capacity of the pallet truck.



Always use Toyota load and capacity labels.



Never work on ramps, or load of emergency or other special, unless you receive a notice.



Always look in the direction you are driving and avoid to go blind as far as possible. Watch out for other workers' equipment.



Be careful with the battery and the connections. Observe the condition of the battery regularly.



Only qualified personnel are allowed to do maintenance, adjustment and repairs.



The display should reflect such as error codes. Read the operator's manual before using service.



In case of an emergency, press the emergency stop/off button.

## Designed and manufactured with safety in mind

Every year many minor and unnecessary incidents occur due to negligent and unwise use of in-house transport equipment. Pallet trucks such as the BT Levio are designed to make it easy to transport pallets from A to B. A truck that is easy to operate helps reduce the risk of accidents and physical injury. This information poster was developed to remind users, in an easy-to-follow way, how to work safely with electric pallet trucks.

For more information about BT Levio and other products and services from Toyota Material Handling Europe, visit [www.toyota-forklifts.eu](http://www.toyota-forklifts.eu).

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