

CNC Machine Preventative Maintenance Check List

Customer/Cust Ref	Model	Serial Number
Inspection	Check	Comments or Readings
Safety		
Operation		
Interlocks		
E-stop Buttons		
Proper Guarding		
Damage		
Alignments		
Level		
Square		
Y and Z on square		
X and Y on square		
Orientation		
Axis Reference positions		
Lubrication		
Check Initial levels		
Spindle Lube tank		
Way lube Tank		
Air Lubricators		
Hydraulic Unit		
Drain, Clean Suction Filter, Wipe out		
Spindle lube unit-suction/in-line		
Way Lube unit-suction/in-line		
Hydraulic System		
Inspect for Cracked Hoses		
Check for Oil leaks		
Drain, Clean Suction Filter		
Clean oil cooler fins		
Pressure		
Check filter element		
Hydraulic oil temp		
Wipe out Tank		

Full Version Machine Shop Preventive Maintenance Checklist

JE Gale



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