

IMPORTANT: Thoroughly read all instructions before beginning installation. Frame must be set on a solid, level surface. Installer must follow good installation practices to maintain warranty.

Inspect Frame Components

1. Unpackage all frame pieces and check for correct size and condition of components. Measure the new frame and door to make sure every thing is the correct size. Contact distributor if you have any questions.
2. Check the rough opening to confirm the frame will fit the opening.
3. Check rough opening for square in corners using a framing square.

Mark Frame Pieces

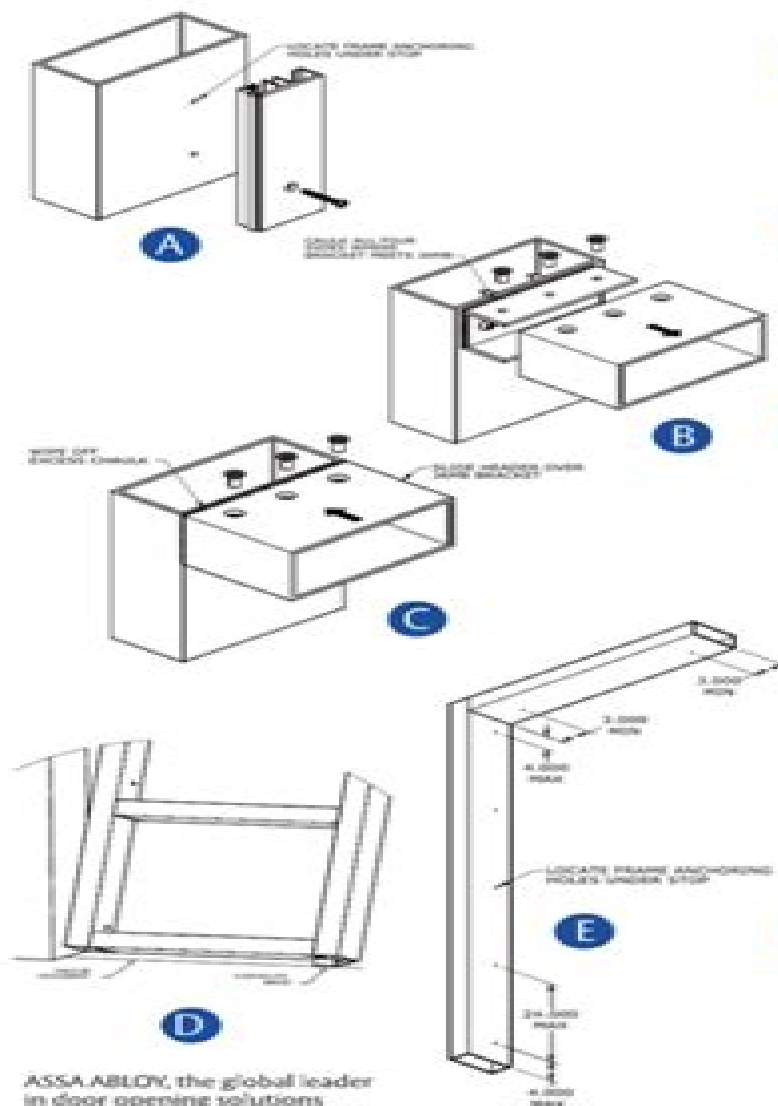
1. Frame anchor holes should be drilled beneath the door stops or glass stops. Mark location of applied door stops on each frame piece before removing. Glass stops are taped to frame piece, not screw applied, so customer can locate them as desired. Mark which frame piece each stop is matched with. (Fig. A)
2. Remove stops from frames. Set aside, they will be (re)applied later.

Assemble Frame and Mark Anchor Locations

1. Instructions are general guidelines; adapt as needed to fit your frame configuration.
2. Remove screws from corner brackets and set aside. Do not remove brackets from jambs (screws can be loosened to adjust brackets).
3. Before assembly of frame, caulk all four sides of each corner bracket where it is attached to the jamb. (Fig. B)
4. Slide header/mullion over jamb corner brackets and reinstall screws; hand tighten. Do not over tighten. (Fig. C)
5. Remove excess caulk.
6. Repeat Steps 5 and 6 until elevation is complete.
7. Chalk a line on floor for faces of jambs, and attach mullion bracket(s) to floor as needed.
8. Slide or tip frame into rough opening, with vertical mullions seated over mullion brackets. (Fig. D)
9. Mark anchor hole locations. Recommend jamb locations to be within 4" of jamb ends, 24" maximum spacing between anchor points. Avoid door stop screw locations. (Fig. E)
10. Recommend using a minimum of 2 anchors in the header, located 3" from the end to avoid corner bracket with a maximum spacing of 24". Avoid door stop screw locations. (Fig. E)

Drill Mounting Holes

1. Clamp frame to opening, or remove from opening.
2. Drill through holes for anchors, making sure drill is perpendicular to the frame. Through holes should be 1/16" larger diameter than screw shank. (Fig. F)
3. Enlarge hole under door stops and glass stops to allow access for screw head and screw driver at all anchor locations.



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