ENGINE COMPONENTS

INLET AND EXHAUST MANIFOLDS (Normally Aspirated Engines)

The inlet and exhaust manifolds are separate and are retained on the left-hand side of the cylinder head by studs, with brass nuts, and bolts, all fitted with plain washers. The studs are located in the upper holes and retain both manifolds. Bolts are used in the lower holes only (See Fig. 2).

Inlet manifolds are aluminium castings providing an unrestricted passage to the inlet ports.

The exhaust manifolds are east iron with separate ports for each cylinder and incorporate a flange for attaching the exhaust pipe. A pair of inlet/exhaust manifold gaskets are fitted.

Inlet and Exhaust Manifolds - (Turbocharged Industrial Engines) Fig. 2.

Retention of the manifold to the cylinder head is the same as for normally aspirated engines and a pair of gaskets are fitted.

The inlet manifold is an aluminium casting incorporating two separate passages, one directing air from the air cleaner to the turbocharger and the other from the turbocharger to the inlet ports. The two inner pairs of inlet ports are joined together.

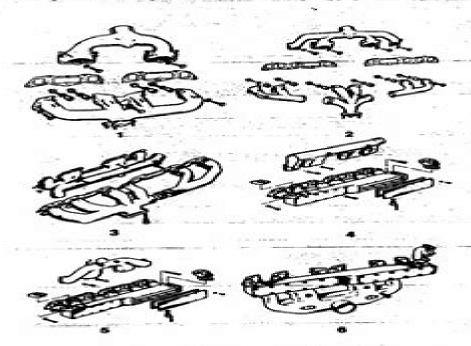


Fig. 2 A selection of manifolds used with 2700 Range Engines.

- 4 cyl. Normally Aspirated Engine
- 3. Industrial Turbocharged Engine 5. Intercooled Marine Engine

- 2. 6 cyl. Normally Aspirated Engine
- 4. Standard Marine Engine
- 6. Turbo Plus Marine Engine

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