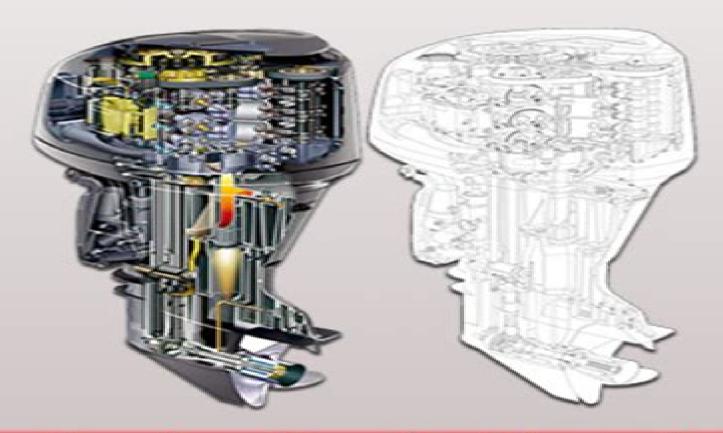






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Service Repair Manual







# Force 50 Hp Outboard Motor Repair Manual

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