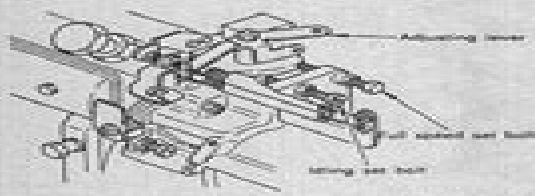


**Fig. 11 Guide bar alignment.**  
Except 6D31OAT engine



**Fig. 14 Minimum & maximum speeds adjustment lever**

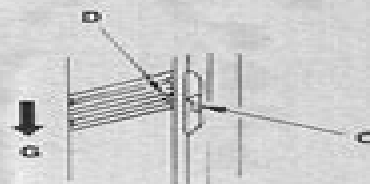
## Injection Pump Timing On Replacement

### 6D31 OAT ENGINE

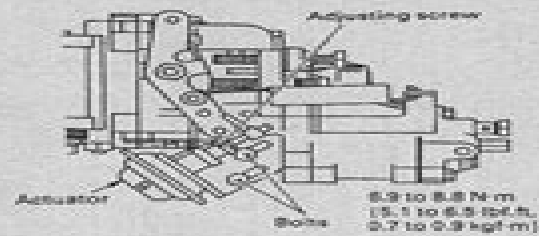
1. Ensure piston is at Top Dead Center (TDC) position for compression stroke.
2. Face driving disk with recess facing outward, Fig. 7, ensure tabs in air compressor fit into driving disk cutouts.
3. Align match mark on timer case with mark on automatic timer, Fig. 8.
4. Install injection pump, ensure tab in automatic timer fits into driving disk cutout, Fig. 9.

### EXCEPT 6D31 OAT ENGINE

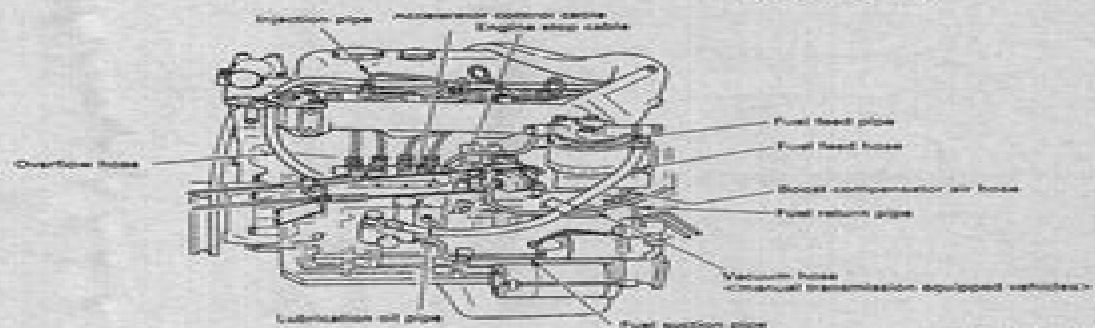
1. Ensure piston for No. 1 cylinder is at Top dead center (TDC) of its compression stroke.
2. Align indent "C" on timer case with indent "D" on injection pump gear, Fig. 10.
3. Align guide bar "E" of timer case with guide hole "F" of front plate, Fig. 11.
4. Push idler gear in until gear is just short of engaging injection pump gear.
5. Ensure alignment mark "C" on timer case aligns with indent "D" on injection pump gear, Fig. 12.
6. Push in injection pump assembly and note that indent will turn in direction of "G."



**Fig. 12 Timer case & injection pump gear alignment.** Except 6D31OAT engines



**Fig. 13 Idle-up actuator. Manual transmission**



**Fig. 15 Fuel Injection system**

## Idle-Up Adjustment

This adjustment applies to manual transmission equipped models only.

1. With engine warm, place transmission in neutral and turn off exhaust brake.
2. Using a suitable vacuum pump apply 14 inch Hg or more to actuator, Fig. 13.
3. Loosen locknut and turn adjusting screw until idle has reached specifications.

## No-Load Minimum & Maximum Speeds Adjustment

### EXCEPT 4D34-T3 ENGINE

1. Minimum unloaded idle speed, ensure adjusting lever is in contact with idling set bolt, Fig. 14.
2. Minimum idle speed should be 600-650 RPM on manual transmission or 700-750 RPM automatic transmission.
3. Maximum unloaded speed, move

- adjusting lever to position of full load, Fig. 14.
4. Maximum unloaded speed should be 3750-3850 RPM.
  5. After adjustments have been completed, seal set bolts.

### 4D34-T3 ENGINE

1. Start the engine, then allow engine to reach normal operating temperature.
2. Inspect and adjust the minimum unloaded idling speed as follows:
  - a. Ensure the adjusting lever is in contact with the idling set bolt as shown in Fig. 14.
  - b. Check tachometer reading to verify idle speed. If idle speed is not within 700-750 RPM for models equipped with manual transmission, or 750-800 RPM for models with automatic transmissions, adjust the idling set bolt as necessary.
3. Adjust the maximum unloaded speed as follows:
  - a. Move the adjusting lever to the position of the full load (in contact with the full speed set bolt).
  - b. Check tachometer reading to verify maximum unloaded speed. If

# Mitsubishi Fuso Fe Timing

**Léo Pomar**



## **Mitsubishi Fuso Fe Timing:**

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