

- 2) In winter, add the Fuso Anti-freeze or equivalent at a ratio of 30 to 60% to prevent freezing. For usage of anti-rust and anti-freeze, see respective instruction manuals.

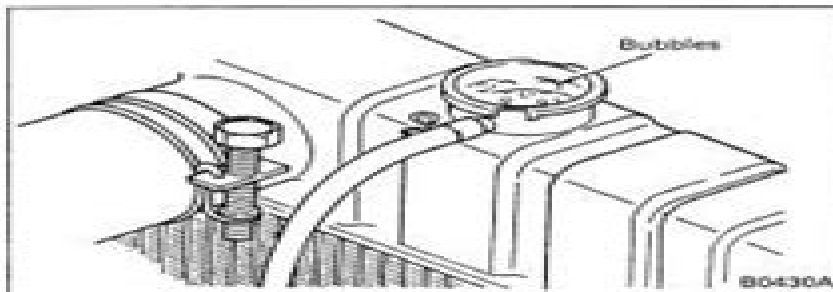
NOTE:

When the anti-rust or anti-freeze is used, never use with other long life coolants.

5.7 Gas Leak Test

Air or exhaust gas leaked into the coolant promotes corrosion and rust formation. Perform the following check and, if defects are found, take remedial action.

- (1) Inspection



Remove the pressure cap from the radiator, and run the engine to raise the coolant temperature up to around 90°C.

If bubbles continue forming in the coolant under the condition, it indicates that air or exhaust gas has leaked into the coolant.

- (2) Causes

- If air is trapped in coolant, check cylinder head bolts, water pump mounting bolts, and hose and its connections for looseness. Check also hoses for damage.
- If the exhaust gas has leaked into coolant, check the cylinder head gasket or nozzle tube end stake for damage. Check also cylinder head for cracks.

5.8 Bleeding The Cooling System

- With the pressure cap removed from the radiator, let the engine run at idle with coolant temperature of about 90°C to bleed the system completely.
- After the system has been bled of air, add coolant to radiator and reserve tank as required.

Mitsubishi 6d14 Engine Head Manual

L Cohen



Mitsubishi 6d14 Engine Head Manual:

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