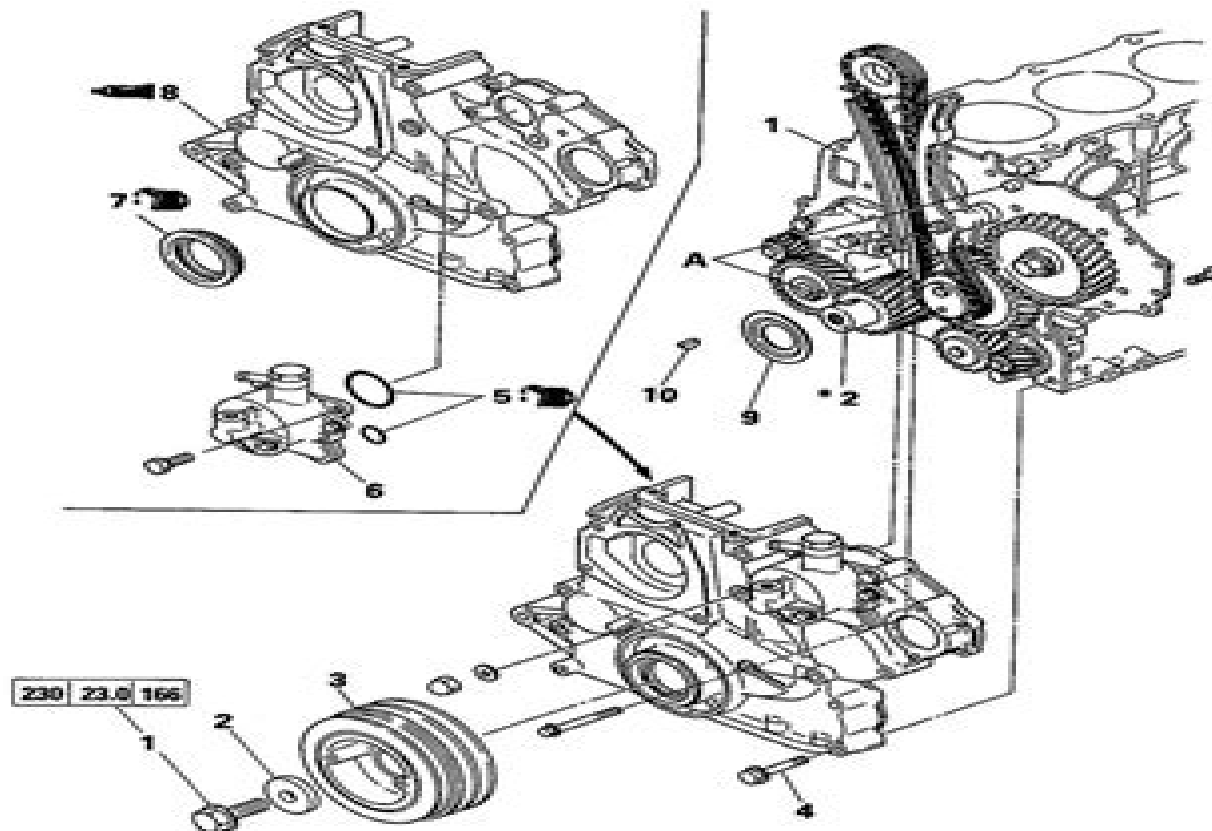


18. TIMING GEAR CASE

REMOVAL AND INSTALLATION <FOR PAJERO>



Removal steps

- QAC #D# 1. Bolt
 2. Washer
 3. Crankshaft pulley
 4. Bolt
 5. O-ring
 6. Vacuum pump assembly
 (See page 11A-17-1.)
 #C# 7. Front oil seal
 #B# 8. Timing gear case
 #A# 9. Front oil seal slinger
 10. Key

- *1: Front plate (See page 11A-28-1.)
 *2: Crankshaft (See page 11A-28-1.)
 A: Dowel pin

NOTE

Do not remove the front oil seal unless absolutely necessary.

Mitsubishi 4m40 Engine Timing

**Joseph A. Dopkin, Society of
Automotive Engineers**



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