

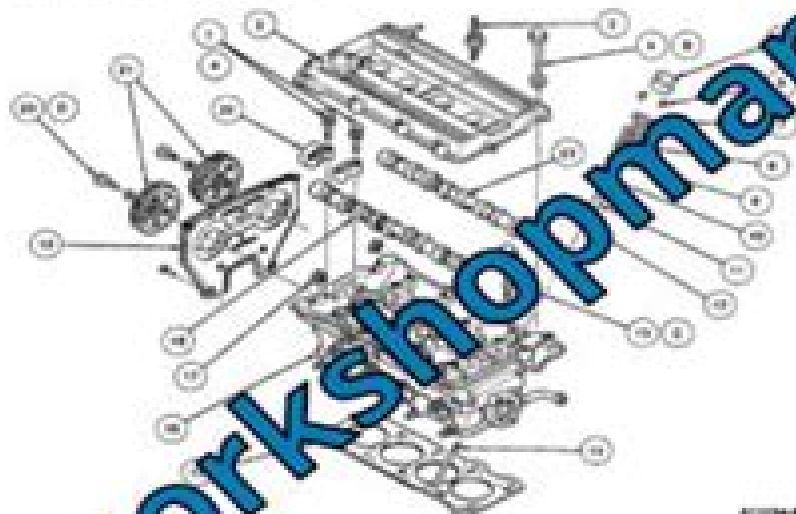
# Mercury Capri 1991-1994 Workshop Manual

## REMOVAL AND INSTALLATION (Continued)

### Cylinder Head

#### Removal

1. Release fuel pressure. Refer to Section 10-01.
2. Drain cooling system. Refer to Section 10-02.
3. Disconnect negative battery terminal.
4. Remove intake air tube from throttle body. Disconnect air bypass hoses.
5. Remove spark plug wires and insulators.
6. Remove intake air tube from air cleaner assembly.
7. Disconnect coolant hoses from thermostat cover. Disconnect vacuum hoses and coolant hoses from throttle body and intake manifold.
8. Disconnect throttle cable and remove opening brackets and cable. Refer to Section 10-02.
9. Disconnect fuel lines at fuel filter and pressure regulator. Refer to Section 10-01.
10. Disconnect main negative conductor.
11. Disconnect oxygen sensor connector and remove ground connection retaining screw at front.
12. Disconnect charge air cooler tubes from turbocharger, if equipped.
13. Remove ground wire and other retaining bolts at front end of cylinder head.
14. Remove timing belt covers, and timing belt as outlined.
15. On turbocharged vehicles, remove exhaust manifold and turbocharger as an assembly. Refer to Section 10-04B.
16. On naturally aspirated engines, disconnect from exhaust pipe from exhaust manifold.
17. Remove intake manifold support upper retaining bolts.
18. Remove cylinder head cover.
19. Remove cylinder head and intake manifold as an assembly.
20. Separate intake manifold from cylinder head, if required.
21. Remove exhaust manifold, if required (naturally aspirated engine).



47100A-0

## REMOVAL AND INSTALLATION (Continued)

5. Remove camshaft pulley. Hold camshaft with wrench to remove pulley retaining bolt.



47100A-1

7. Remove...
8. ...



9. Remove distributor, if removing intake camshaft.
10. Note horizontal and directional markings on camshaft bearing caps for installation. Remove bearing cap retaining bolts externally and gradually to dislodge camshaft.
11. Remove camshaft.

NOTE: For camshaft service, refer to Service Procedures as outlined.

#### Installation

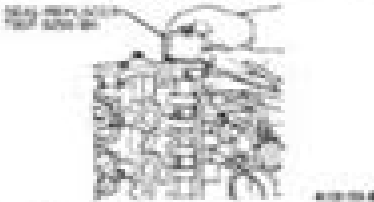
1. Lubricate camshaft bearings with clean engine oil. Position camshaft in cylinder head. Ensure all supports are in place. Insert lower camshaft with the "1" straight up and push on camshaft with the "1" straight up.
2. Install bearing caps according to numbers and groups. (Identify top of engine.) Tighten retaining bolts in sequence shown for 1, 1, 14 ft-lb (20 N-m).

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3. Install distributor, if removed.
4. Install camshaft cover using Cam Shaft Protector. Tighten distributor cap and Cam Shaft Protector. Tighten distributor cap.



47100A-2

5. Install fuel lines. Tighten retaining screws to 8-11 ft-lb (11-15 N-m).
6. Install camshaft pulley. Tighten retaining bolt to 45-55 ft-lb (61-75 N-m).
7. Install timing belt, as outlined.
8. Install cylinder head cover. Tighten retaining bolts to 8-11 ft-lb (11-15 N-m).
9. Install throttle cable and retaining brackets.
10. Install intake air tube and connect to air control hoses.
11. Connect battery ground terminal.

# Mercury Capri Repair Manual

**Victor M. Corman**



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