

ENGINE INSTALLATION

NOTES

- Note the installation direction of the engine mounting bolts:
 - 10 - 15 model page 7-2
 - After 16 page 7-3

Using the floor jack or other elevation support, carefully place the engine into the frame and maneuver it into place.

Carefully align the bolt holes in the frame and engine.

Align the mounting bolt holes and install the following hardware:

- Top left: install the engine and a fender nut
- Top: install engine fender bolt, washer and nut (10 mm)
- Top: install engine fender plate with the two bolts
- Under right side of the engine (After 16 model)
- Top: install engine fender bolt and nut (10 mm)

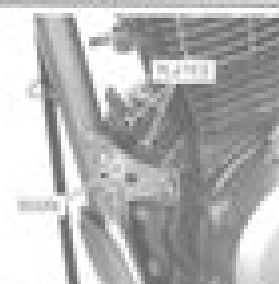


- Under lower engine fender bolt, under right side of the engine (After 16 model)



The engine plate is attached to the frame. Install with the following hardware:

- Install engine fender plate with the two bolts and nuts (10 mm)
- Install engine fender bolt and nut (10 mm)



The engine plate is attached to the frame. Install with the following hardware:

- Install engine fender plate with the two bolts and nuts (10 mm)
- Install engine fender bolt and nut (10 mm)

After installing the oil filter, install the engine mounting hardware. Tighten them to the specified torque.

TORQUE

- 10 mm nut: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- 10 mm bolt: 10 Nm (9.2 kgf-m, 67.6 ft-lb)

Push the top of each rubber cap onto the fender plate and install them over the upper engine fender bolt.



After the work is complete, install the removed parts from the engine removal procedure (page 7-1) in the reverse order of removal.

TORQUE

- Pumping bolt: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- Gearshift pinion: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- Motorplate pinion: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- 10 Nm (9.2 kgf-m, 67.6 ft-lb)

NOTES

- Replace the timing mounting bolts with new ones.
- When installing the drive sprocket, install the sprocket with the flat surface facing out. Set the timing plate into the counter shaft groove and move it to align the bolt holes in the plate and sprocket, then install the bolts.
- When installing the gearshift pinion, install it so the clearance between the timing bolt cap center and pinion end is as follows:
 - 10 - 15 model: 10 mm (0.39 in)
 - After 16: 10 mm (0.39 in)

Check the following:

- clutch cable tension (page 5-10)
- drive chain slack (page 5-10)
- brake pedal freeness (page 5-10)

Install the following:

- carburetor (page 6-1)
- exhaust pipe (page 7-1)
- top cover (After 16 model) (page 6-1)

Fit the motorcycle with engine oil (page 7-10).



Manual Honda Crf150f

Huangqi Zhang



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