

up to about 100°C (212°F).  
connecting rods so that the front markings  
numbers on the connecting rods are  
in.



8. Fit the big-end bearing caps so that their markings agree  
with those on the connecting rod.  
on the threads.

Tightening torque: 11.3 Nm (11.3 lpm) (81.73 ft/lbs).



## FLYWHEEL

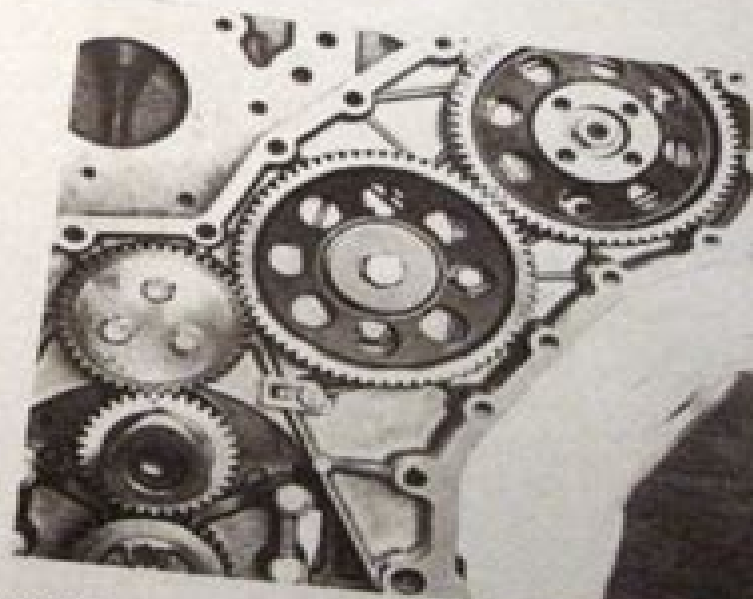
11. Fit a new sealing ring in the flywheel casing (grease the  
ring before the casing is fitted). Fit the flywheel casing and the  
auxiliary drive gear casing.  
Fit the flywheel. Tightening torque: 105 Nm (10.5 lpm),  
75.95 ft/lbs.  
Fit the driving disc and the connecting flange. Fit the oil  
pump.



## OIL PUMP

10. Screw the oil pump tight to the front main bearing. Fit  
new sealing rings in accordance with the illustration.

NOTE! Two yellow sealing rings should be fitted to the end of  
the delivery pipe which is connected to the block. Screw the  
bracket for the suction pipe to main bearing No. 5.  
Screw tight the oil pipes. The reducing valve (1) is fitted  
between the suction pipe and the pump.



## AUXILIARY DRIVE GEARS

# Manual For Volvo Penta Aqd40a Tmd40a

**Patrick Vollmar**



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