## Elevator Commissioning Guide

1 Power Check

2 Elevator Commissioning Process Guide

3 Single Elevator Commissioning

4 Summary of Parameters

5 Product Dimensions

6 Error Codes

This chapter provides the operation instructions for the elevator industry. Refer to the content of this chapter, you can quickly complete the installation and commissioning of elevators, including related wiring and parameter setting.

### Please pay special attention to the following precautions while operating this product.



- Be sure to turn off the power before wiring.
- When the product is energized, do not remove the cover so as to avoid the risk of electric shock.
- ☑ Terminal E⊕ must be properly grounded. The 230V series shall be grounded with Type 3 grounding; the 460V series shall be grounded with the special grounding.



- Before starting the operation, please make sure the compatibility between Delta's Integrated Elevator Drive (IED) and the motor of the elevator; please refer to Appendix A Specifications.
- When a Delta IED is in operation, do not touch the heat sink (socket) and the braking resistor to avoid the risk of burns.
- During the installation, the installation precautions must be observed; unauthorized operating environment may result in fire, gas explosion, electrical induction and other events.
- If the wiring between the Delta IED and a motor is too long, the interlayer insulation of the motor may be damaged. In this case, please replace the motor with an AC motor dedicated for Delta IED or install a reactor (Please refer to Appendix B) between Delta IED and the AC motor so as to prevent the damaged insulation from burning the AC motor.
- The rated voltage of the power system for installing the Delta IED shall not exceed 240 V for the 230 series (480V for the 460 series); and the current shall not exceed 5000A RMS (10000A RMS for the models with capacities higher than 40HP (30kW))

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#### **Table of Contents Elevator Commissioning Guide**

- 1. Understanding the eBook Elevator Commissioning Guide
  - The Rise of Digital Reading Elevator Commissioning Guide
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Elevator Commissioning Guide
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Elevator Commissioning Guide
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Elevator Commissioning Guide
  - Personalized Recommendations
  - Elevator Commissioning Guide User Reviews and Ratings
  - Elevator Commissioning Guide and Bestseller Lists
- 5. Accessing Elevator Commissioning Guide Free and Paid eBooks
  - Elevator Commissioning Guide Public Domain eBooks

- Elevator Commissioning Guide eBook Subscription Services
- Elevator Commissioning Guide Budget-Friendly Options
- 6. Navigating Elevator Commissioning Guide eBook Formats
  - ∘ ePub, PDF, MOBI, and More
  - Elevator Commissioning Guide Compatibility with Devices
  - Elevator Commissioning Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Elevator Commissioning Guide
  - Highlighting and Note-Taking Elevator Commissioning Guide
  - Interactive Elements Elevator Commissioning Guide
- 8. Staying Engaged with Elevator Commissioning Guide
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Elevator Commissioning Guide
- 9. Balancing eBooks and Physical Books Elevator Commissioning Guide
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Elevator Commissioning Guide
- 10. Overcoming Reading Challenges
  - o Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Elevator Commissioning Guide
  - Setting Reading Goals Elevator Commissioning Guide
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Elevator Commissioning Guide
  - Fact-Checking eBook Content of Elevator Commissioning Guide
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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