

Brief Overview Manual Guide i

ROUGH-FACING THE PART

4. Insert Start Tool Fixed Form Sentence

5. Create Rough Facing Turning Cycle

6. Set Cutting Conditions

7. Define Shape Geometry

8. Insert End Tool Fixed Form Sentence

9. Verify Program with 3D Simulation

04:10.20

ACTUAL POS. (MM)		DIST. TO GO		SPINDLE		D. COMPENS.	
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Z	20.0000	0.0000					
C	0.0000	0.0000	F	0.00			
Y	0.0000	0.0000					

FEED 1000/REV
0.00

LINE NO.	DESCRIPTION	STATUS
10	ROUGH TOOL 1	
11	TOOL 1	
12	ROUGH TOOL 1	
13	ROUGH TOOL 1	
14	TOOL 1	
15	TOOL 1	

TOOL END OF RECORD

REVERSE STOP PAUSE SINGLE STOP TOOL CUT/DRY INTERP FL/POW RAPID

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