

LUBRICATION

Install the stopper plate and oil pump.
Install and tighten the bolts securely.

Install the clutch (page 9-10).



Apply engine oil to a new O-ring and install it.
Install the oil pump driven gear.

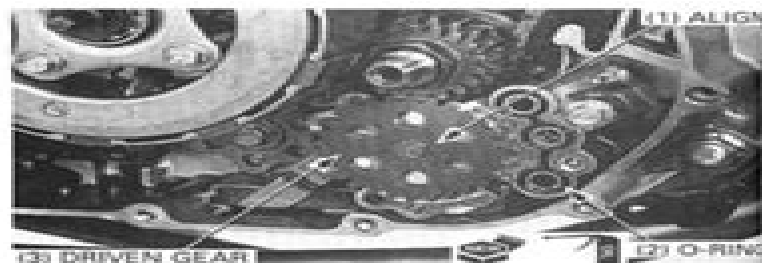
NOTE

- Align the cutout of the oil pump driven gear shaft hole with the cutout of the pump shaft.

Install the right crankcase cover (page 9-17).

NOTE

- Be careful not to let the O-ring fall.



OIL PASS PIPE

REMOVAL

Remove the exhaust pipe (page 2-3).

Remove the oil pass pipe bolts and sealing washers.
Remove the oil pass pipe.

NOTE

- Do not bend the oil pass pipe.



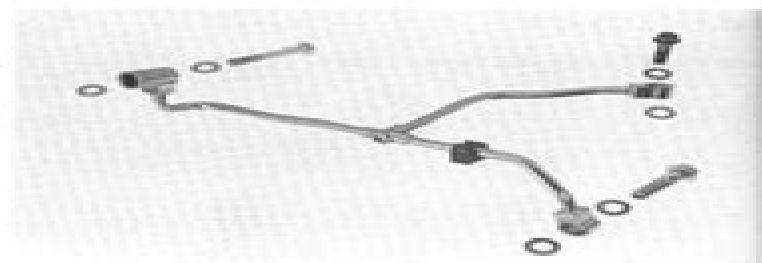
INSPECTION

Check the oil pass pipe and pipe bolts for damage or bends and replace if necessary.

If clogged, clean with non-flammable or high flash point solvent.

⚠ WARNING

- Never use gasoline or low flash point solvents for cleaning the oil pass pipe. A fire or explosion could result.



Manual Honda Xr250r Engine

ML Morrison



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