#### Inspection

- 1. Free length or load of cushlon springs.
- 2. Deformation or oil leakage of rear cushion damper.
- Breakage of rear cushion stopper rubber.

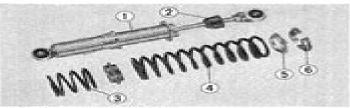


Fig. 2-46 @ Rear damper

- in Stopper rubber
- 3) Rear cushion spring A
- it: Rear cushion spring B
- 30 Rear cushion spring seat
- Spring seat stopper



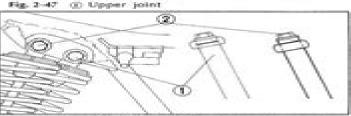
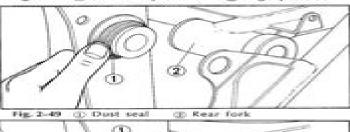


Fig. 2-48 ① Standard position ② High position



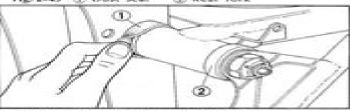


Fig. 2-50 (i) Dust seal (ii) Rear fork

#### Key to Assembly

- Compress rear cushion spring with the rear cushion service tool, raise upper joint upward and set rear cushion with stopper.
- When attaching rear cushon ass'y for normal riding or so usually attach it to the rear attaching hole of the two located on top bracket.

This adjustment can be made on the model XL250 only.

#### REAR FORK

#### Key to Disassembly

 Remove rear fork pivot nut, pull out rear fork pivot nut and remove rear fork.

#### Inspection

- Rear fork center collar-to-bush clearance.
- 2. Bend of rear fork swing arm.

#### Key to Assembly

- Attach oil seal lip of dust seal cap as shown, and lip can be easily attached without fold.
- Coat rear fork center collar with grease and install it to pivot bush.

On the models XL250K1 and XL350, the rear forks are not equipped with a grease fitting. When they are disassembled, apply a coat of grease to the outside of the center collars for reassembly.

# **Honda Xl Repair Manual**

**L** Cohen

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# **Table of Contents Honda Xl Repair Manual**

- 1. Understanding the eBook Honda Xl Repair Manual
  - o The Rise of Digital Reading Honda Xl Repair Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Honda Xl Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Honda Xl Repair Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Honda Xl Repair Manual
  - Personalized Recommendations
  - Honda Xl Repair Manual User Reviews and Ratings
  - Honda Xl Repair Manual and Bestseller Lists
- 5. Accessing Honda Xl Repair Manual Free and Paid eBooks
  - Honda Xl Repair Manual Public Domain eBooks
  - Honda Xl Repair Manual eBook Subscription Services
  - Honda Xl Repair Manual Budget-Friendly Options

- 6. Navigating Honda Xl Repair Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Honda Xl Repair Manual Compatibility with Devices
  - Honda Xl Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Honda Xl Repair Manual
  - Highlighting and Note-Taking Honda Xl Repair Manual
  - Interactive Elements Honda Xl Repair Manual
- 8. Staying Engaged with Honda Xl Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Honda Xl Repair Manual
- 9. Balancing eBooks and Physical Books Honda Xl Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Honda Xl Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Honda Xl Repair Manual
  - Setting Reading Goals Honda Xl Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Honda Xl Repair Manual
  - Fact-Checking eBook Content of Honda Xl Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements

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