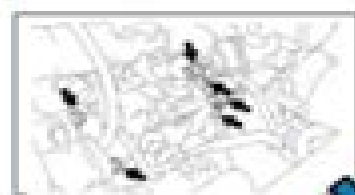
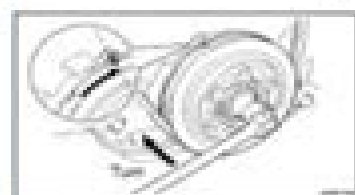


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6. INSPECT INJECTION TIMING

- (a) Remove the plug bolt and gasket from the distributor head plug of the injection pump.
- (b) Install SST (plunger stroke measurement tool) and a dial indicator to the plug bolt hole of the distributor head plug SST 09075-64011.

- (c) Slowly rotate the crankshaft pulley counterclockwise and set the dial indicator at 0 mm (0 in.) when the dial indicator reaches the minimum value.
- (d) Turn the crankshaft left and right and check that the dial indicator shows the minimum value.

NOTICE:

Check that the minimum value is set at 0 mm (0 in.)

- (e) Slowly rotate the crankshaft pulley clockwise until the groove is aligned with the groove of the timing gear case.
- (f) Measure the plunger stroke.
Plunger stroke: 1.21 ~ 1.57 mm (plunger - 0)

7. ADJUST INJECTION

- (a) Loosen the nuts.
- (b) Loosen the nuts holding the injection pipes.
- (c) Loosen the nuts holding the injection pump to the engine.

NOTICE:

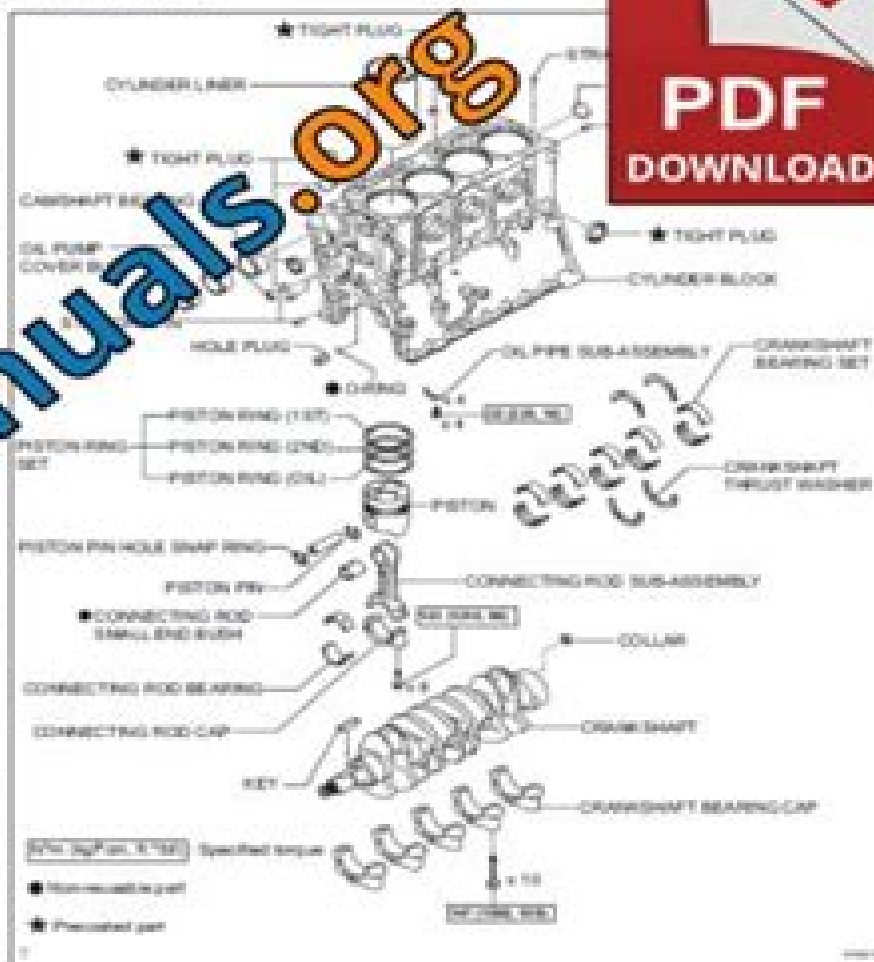
Do not rotate by more than 90°.

Adjust the plunger stroke by slightly tilting the injection pump body (See step 6f).
When the stroke is less than specification, tilt the pump toward the engine.
When the stroke is greater than the specification, tilt the pump opposite to the engine.

- (d) Tighten the nuts and bolts.
- (e) Tighten the 2 nuts holding the injection pump to the timing gear case.

Torque: 18.2 N·m (189 kgf·cm, 14 ft·lb)

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1. Understanding the eBook Hino Dutro Repair Manual
 - The Rise of Digital Reading Hino Dutro Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hino Dutro Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hino Dutro Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hino Dutro Repair Manual
 - Personalized Recommendations
 - Hino Dutro Repair Manual User Reviews and Ratings
 - Hino Dutro Repair Manual and Bestseller Lists

5. Accessing Hino Dutro Repair Manual Free and Paid eBooks
 - Hino Dutro Repair Manual Public Domain eBooks
 - Hino Dutro Repair Manual eBook Subscription Services
 - Hino Dutro Repair Manual Budget-Friendly Options
6. Navigating Hino Dutro Repair Manual eBook Formats
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 - Hino Dutro Repair Manual Compatibility with Devices
 - Hino Dutro Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hino Dutro Repair Manual
 - Highlighting and Note-Taking Hino Dutro Repair Manual
 - Interactive Elements Hino Dutro Repair Manual
8. Staying Engaged with Hino Dutro Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hino Dutro Repair Manual
9. Balancing eBooks and Physical Books Hino Dutro Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hino Dutro Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Hino Dutro Repair Manual
 - Setting Reading Goals Hino Dutro Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Hino Dutro Repair Manual
 - Fact-Checking eBook Content of Hino Dutro Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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